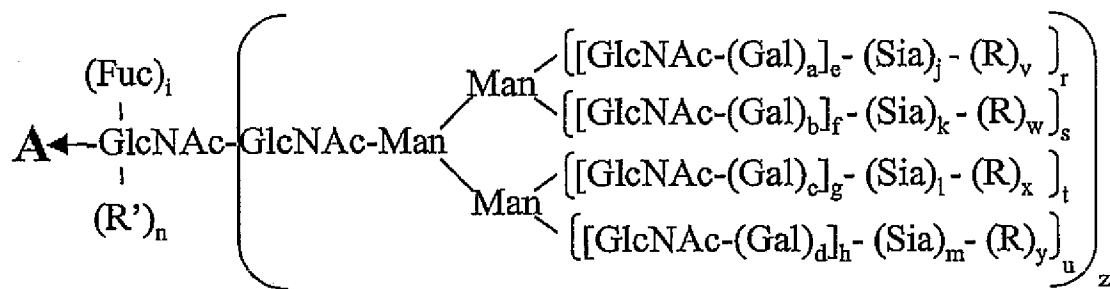
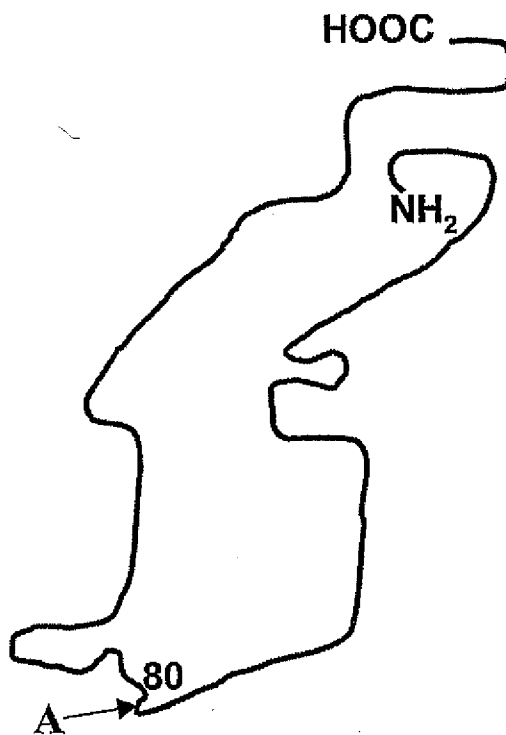


84/345



a-d, i, r-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1; R = polymer

FIG. 29A

85/345

CHO, BHK, 293 cells, Vero expressed IF-beta  
 h = 1 to 3;  
 a-g, j-m, i (independently selected) = 0 or 1;  
 r-u (independently selected) = 0 or 1;  
 n, v-y = 0; z = 1.



1. Sialidase
2. CMP-SA-PEG, ST3Gal3

h = 1 to 3;  
 a-g, i (independently selected) = 0 or 1;  
 r-u (independently selected) = 0 or 1;  
 j-m, v-y (independently selected) = 0 or 1;  
 z = 1; n = 0; R = PEG.

FIG. 29B

Insect cell expressed IF-beta  
 a-d, f, h, j-n, s, u, v-y = 0;  
 e, g, i, r, t (independently selected) = 0 or 1;  
 z = 1.



1. GNT's 1&2, UDP-GlcNAc
2. Galactosyltransferase, UDP-Gal
2. CMP-SA-PEG, ST3Gal3,  
buffer, salt

b, d, f, h, k, m, n, s, u, w, y = 0;  
 a, c, e, g, i, r, t (independently selected) = 0 or 1;  
 j, l, v, x (independently selected) = 0 or 1;  
 z = 1; R = PEG.

FIG. 29C

86/345

Yeast expressed IF-beta

a-n = 0; z = 1;

r-y (independently selected) = 0 to 1;

R (branched or linear) = Man, oligomannose or polysaccharide.

- ↓
1. Endo-H
  2. Galactosyltransferase, UDP-Gal
  - 3.. CMP-SA-PEG, ST3Gal3

a-m, r-z = 0; n = 1; R' = -Gal-Sia-PEG.

FIG. 29D

CHO, BHK, 293 cells, Vero expressed IF-beta

h = 1 to 3;

a-g, j-m, i (independently selected) = 0 or 1;

r-u (independently selected) = 0 or 1;

n, v-y = 0; z = 1.

- ↓
1. CMP-SA-PEG, ST3Gal3

h = 1 to 3;

a-g, i (independently selected) = 0 or 1;

r-u (independently selected) = 0 or 1;

j-m, v-y (independently selected) = 0 or 1;

z = 1; n = 0; R = PEG.

FIG. 29E

87/345

Insect cell expressed IF-beta

a-d, f, h, j-n, s, u, v-y = 0; e, g, i, r, t  
(independently selected) = 0 or 1; z = 1.

- ↓
1. GNT's 1,2,4,5, UDP-GlcNAc
  2. Galactosyltransferase, UDP-Gal
  3. CMP-SA-PEG, ST3Gal3

a-m, r-y (independently selected) = 0 or 1;  
z = 1; n = 0; R = PEG.

FIG. 29F

Yeast expressed IF-beta

a-n = 0; z = 1;  
r-y (independently selected) = 0 to 1;  
R (branched or linear) = Man, oligomannose.

- ↓
1. mannosidases
  2. GNT's 1,2,4,5, UDP-GlcNAc
  3. Galactosyltransferase, UDP-Gal
  - 4.. CMP-SA-PEG, ST3Gal3

a-m, r-y (independently selected) = 0 or 1;  
z = 1; n = 0; R = PEG.

FIG. 29G

88/345

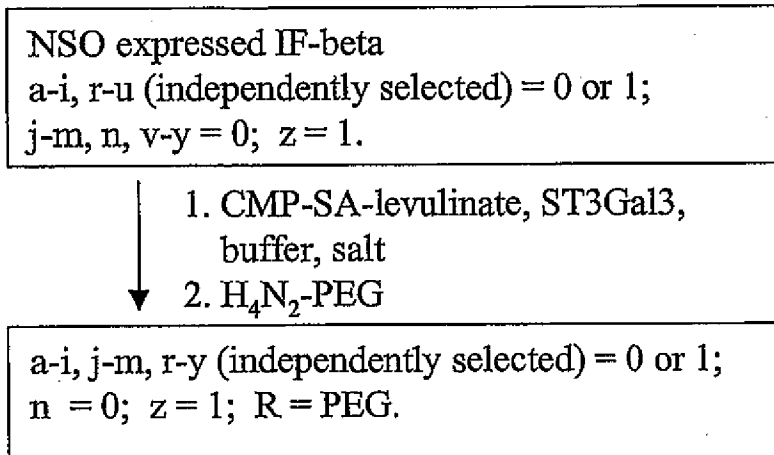


FIG. 29H

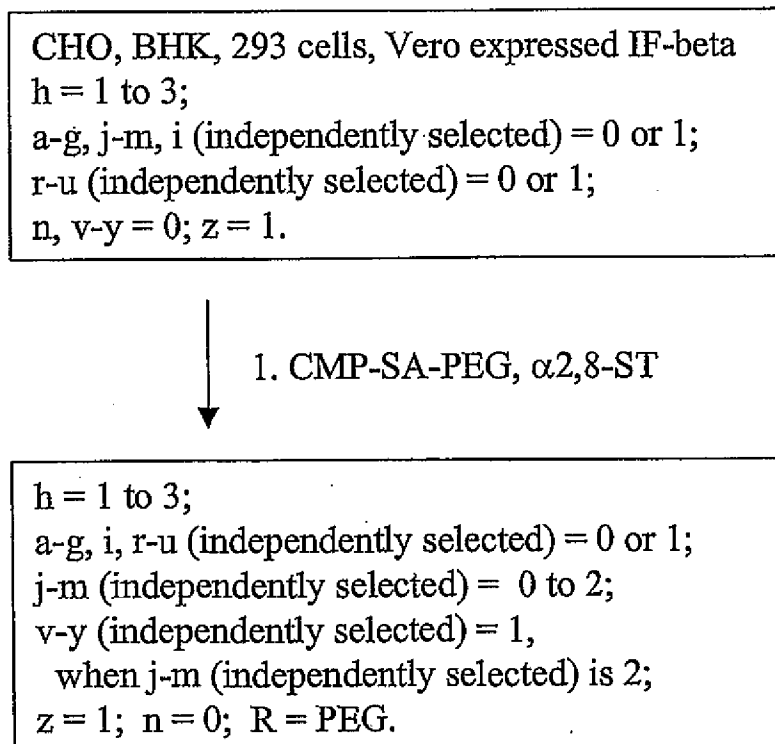


FIG. 29I

89/345

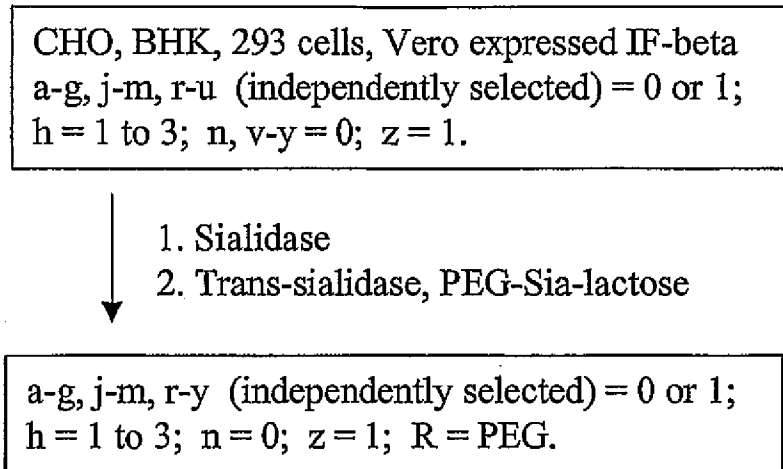


FIG. 29J

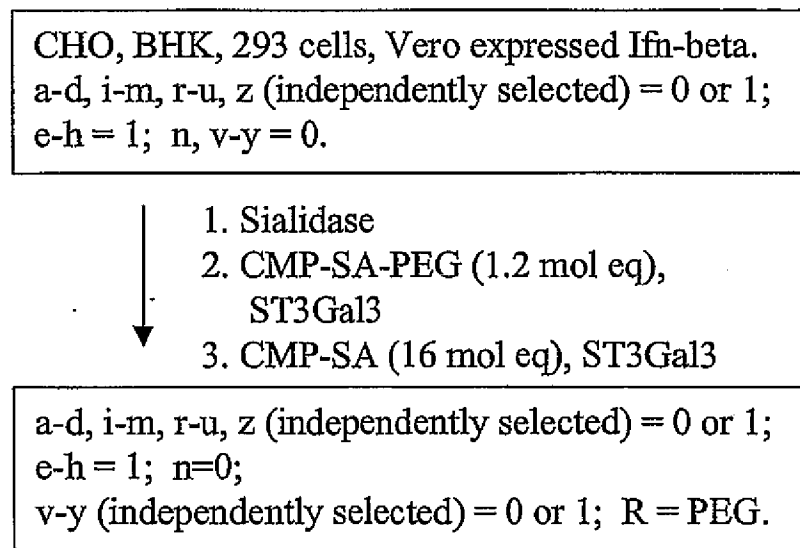


FIG. 29K

90/345

NSO expressed Ifn-beta.

a-d, i-m, r-u, z (independently selected) = 0 or 1;

e-h = 1; n, v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2.  $\alpha$ -Galactosyltransferase, UDP-Gal
  - ▼ 3. CMP-SA-PEG, ST3Gal3

a-d, i-m, r-u, z (independently selected) = 0 or 1;

e-h = 1; R = PEG

n = 0; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

FIG. 29L

CHO, BHK, 293 cells, Vero expressed Ifn-beta.

a-d, i-m, r-u, z (independently selected) = 0 or 1;

e-h = 1; n, v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3
  - ▼ 3. CMP-SA, ST3Gal3

a-d, i-m, r-u, z (independently selected) = 0 or 1;

e-h = 1; n = 0;

v-y (independently selected) = 0 or 1; R = PEG.

FIG. 29M

91/345

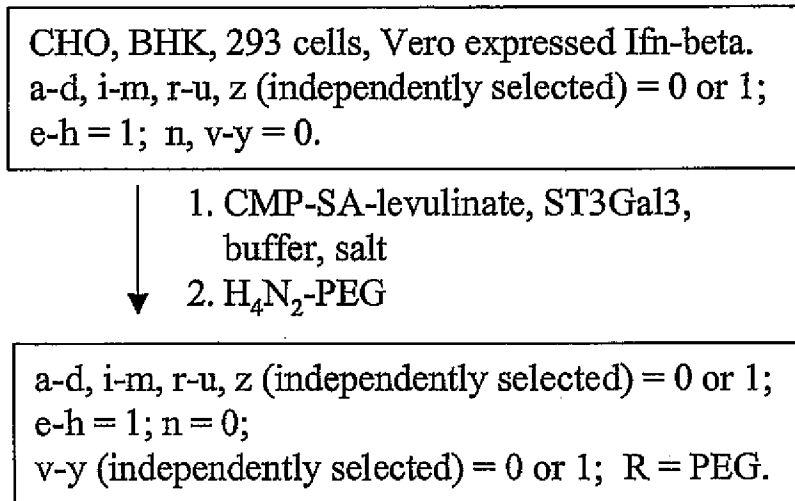


FIG. 29N

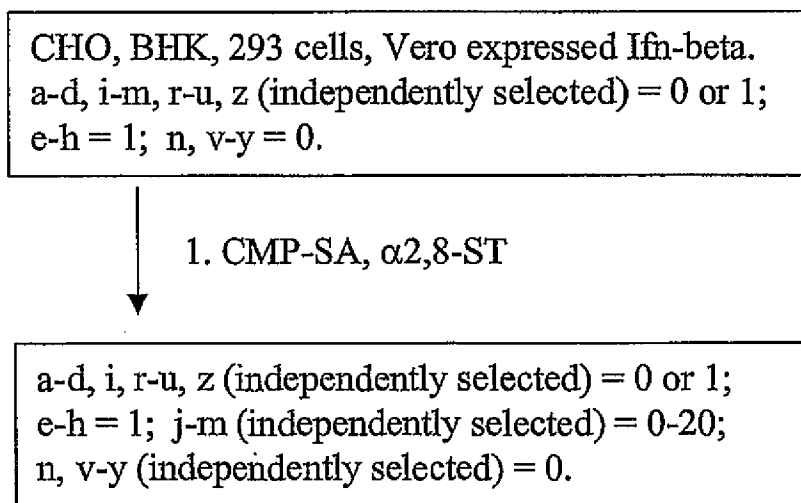
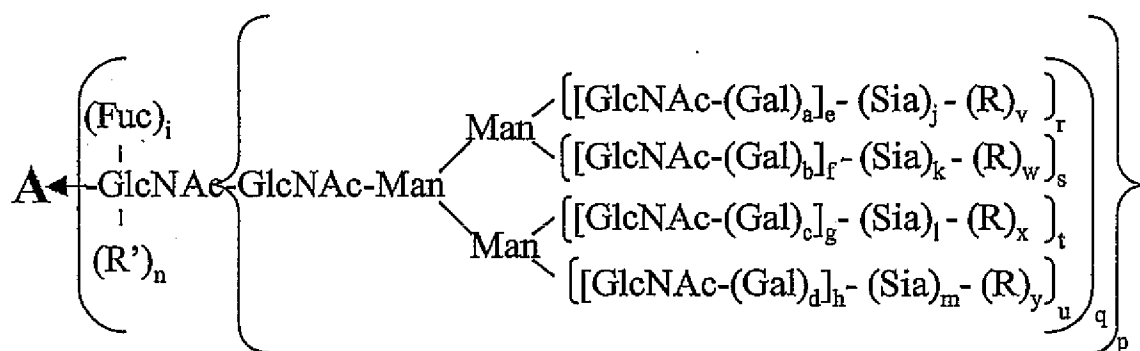
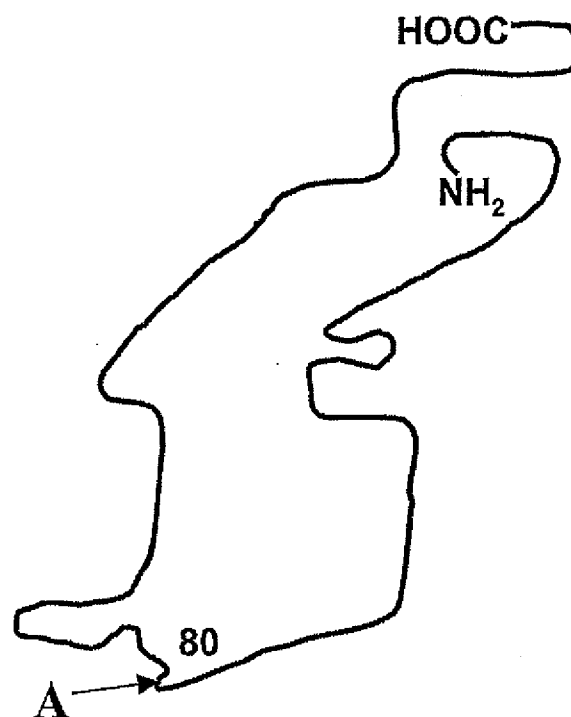


FIG. 29O



92/345



a-d, i, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = modifying group;

R' = H, glycosyl group, modifying group,  
glycoconjugate.

FIG. 29P

93/345

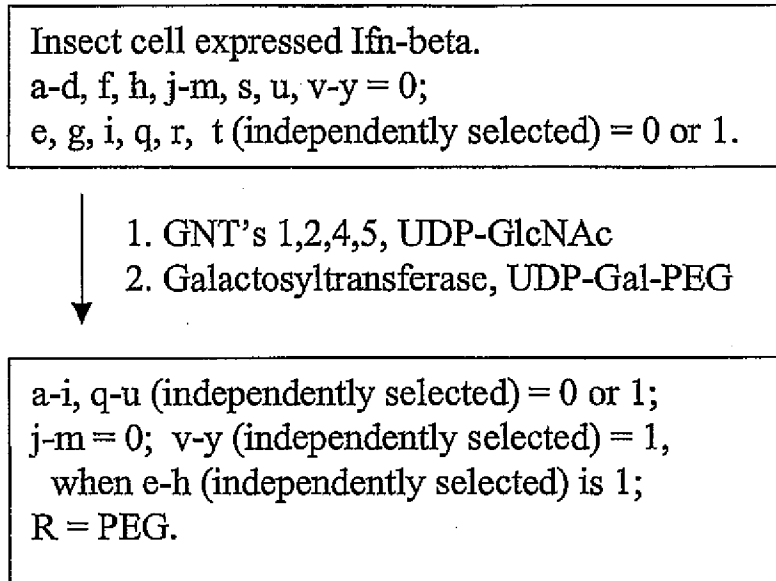


FIG. 29Q

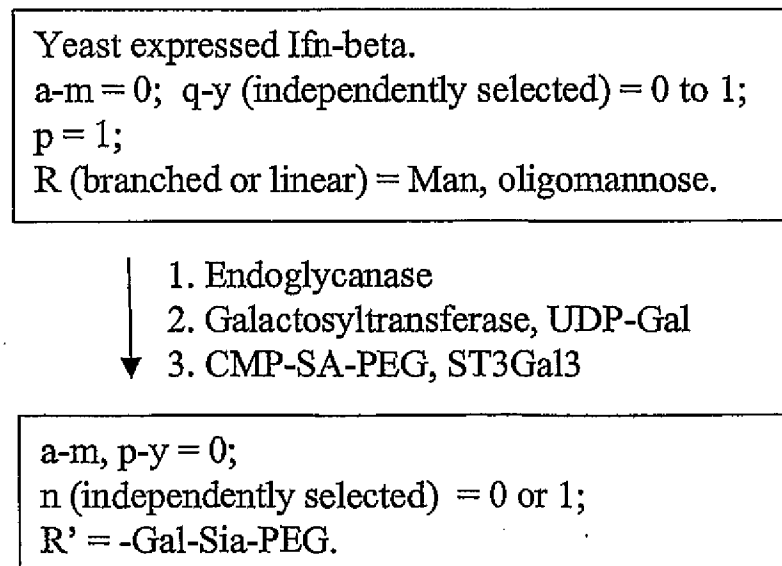


FIG. 29R

94/345

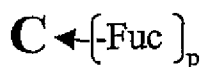
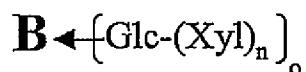
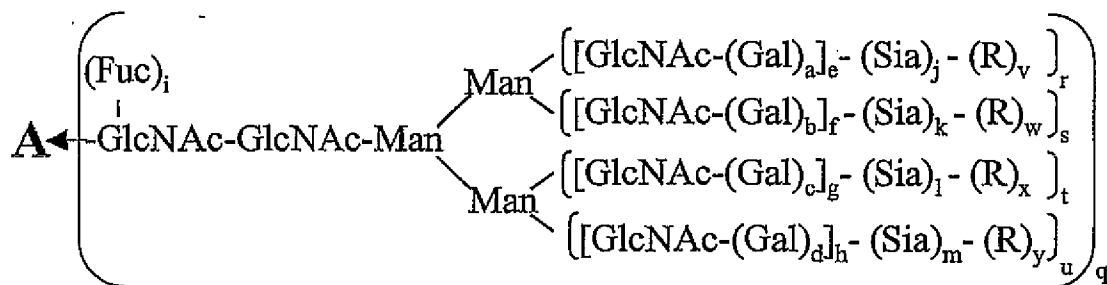
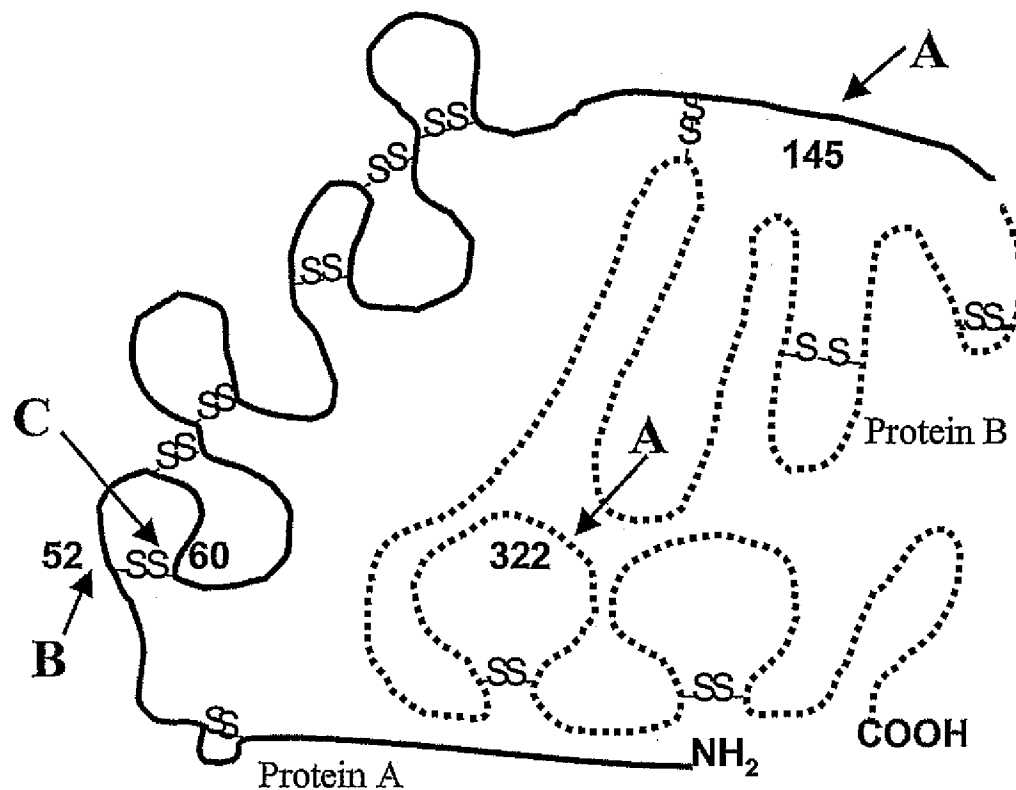
CHO, BHK, 293 cells, Vero expressed Ifn-beta.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

1. CMP-SA-linker-SA-CMP,  
ST3Gal3  
↓  
2. ST3Gal3, desialylated transferrin.  
3. CMP-SA, ST3Gal3

a-m, q-u (independently selected) = 0 or 1;  
p = 1; n = 0;  
v-y (independently selected) = 0 or 1;  
R = linker-transferrin.

FIG. 29S

95/345



a-d, i, q-u (independently selected) = 0 or 1.

o, p (independently selected) = 0 or 1.

e-h, n (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

v-y = 0;

R = modifying group, mannose, oligo-mannose, Sia-Lewis X, Sia-Lewis A..

FIG. 30A

96/345

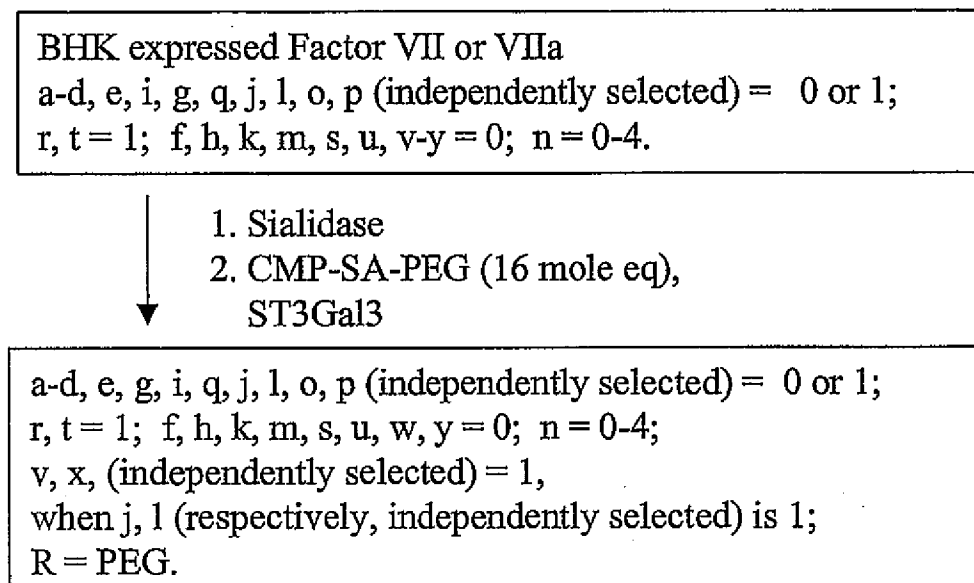


FIG. 30B

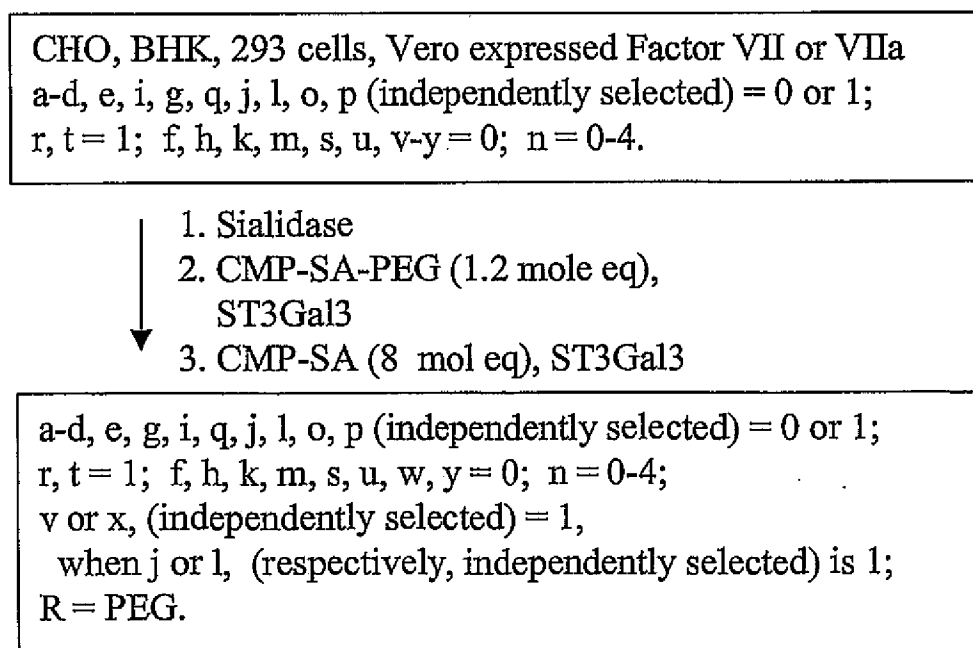


FIG. 30C

97/345

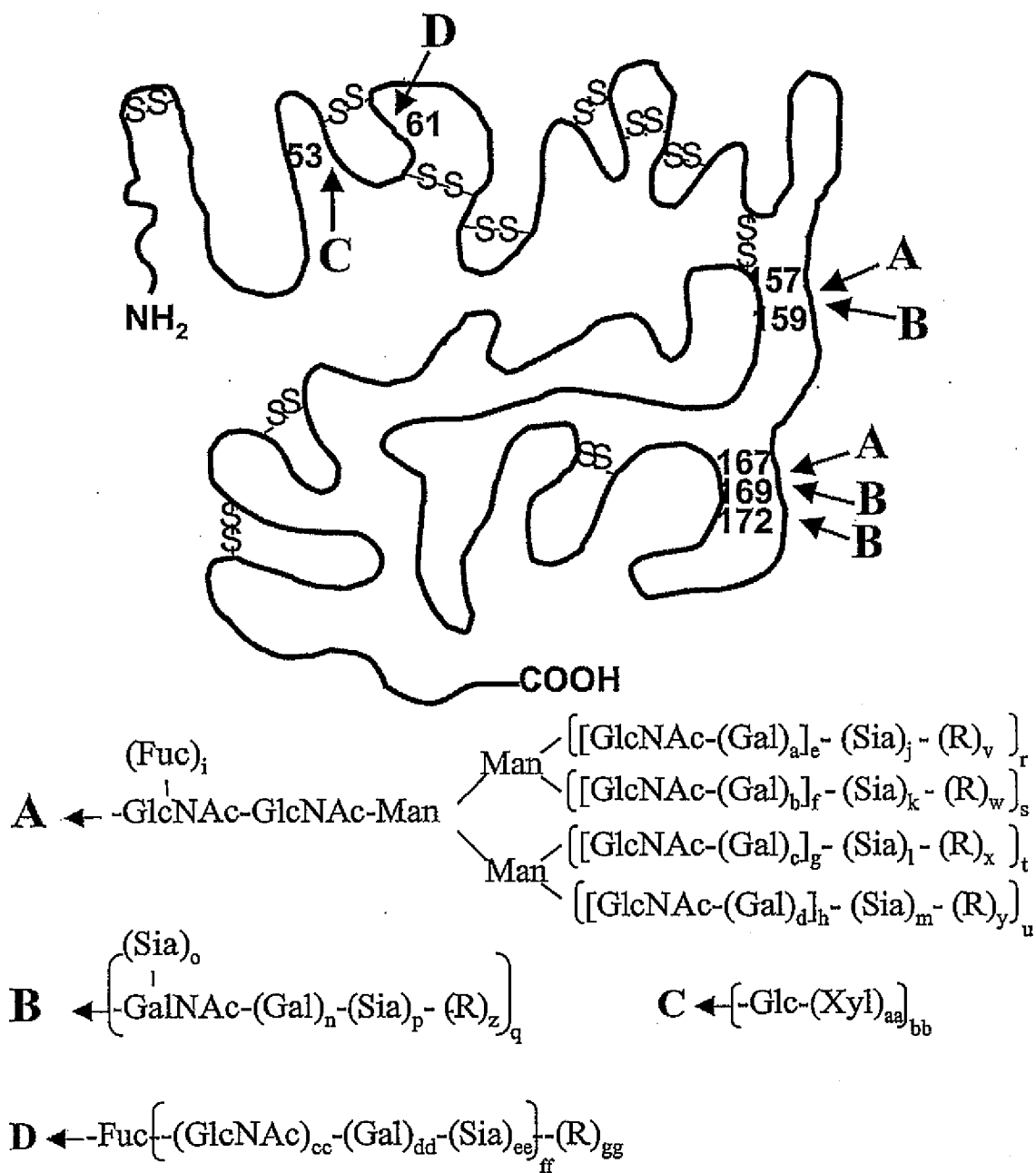
NSO expressed Factor VII or VIIa  
a--u (independently selected) = 0 or 1;  
v-y = 0; n = 0-4;  
Sia (independently selected) = Sia or Gal.

- ↓  
1. Sialidase and  $\alpha$ -galactosidase  
2. Galactosyltransferase, UDP-Gal  
3. CMP-SA-PEG, ST3Gal3

a-m, o-u (independently selected) = 0 or 1;  
n = 0-4; v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
Sia = Sia; R = PEG.

FIG. 30D

98/345



a-d, i, n-u (independently selected) = 0 or 1.

bb, cc, dd, ee, ff, gg (independently selected) = 0 or 1.

e-h, aa (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

v-z = 0; R = modifying group, mannose, oligo-mannose.

FIG. 31A

99/345

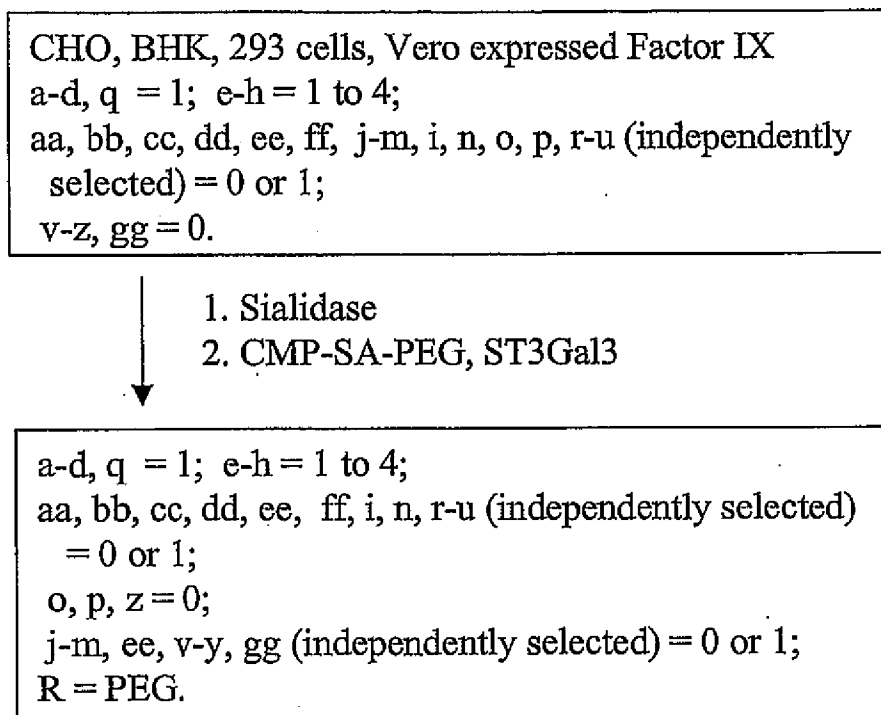


FIG. 31B

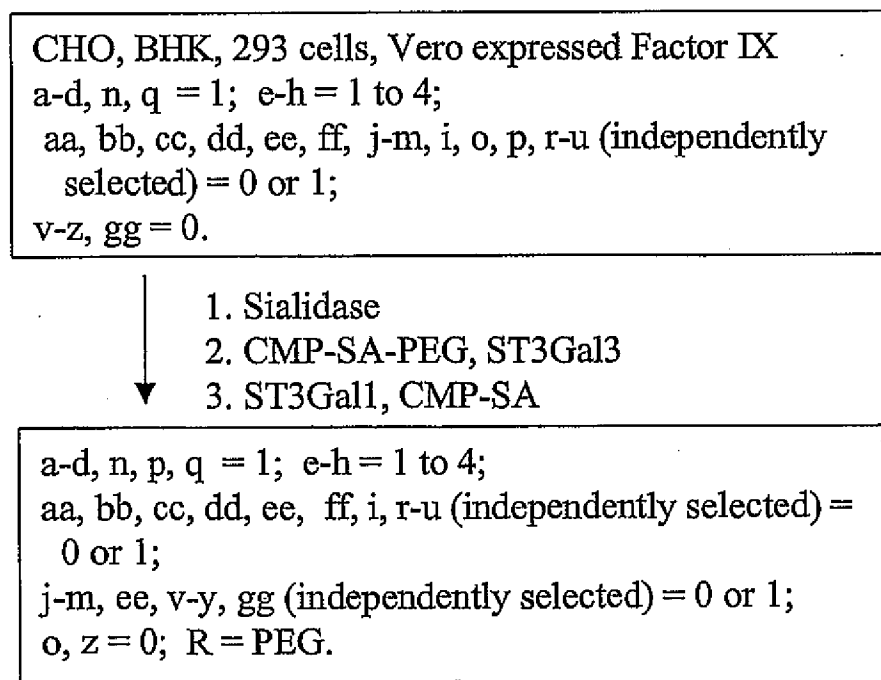


FIG. 31C



100/345

CHO, BHK, 293 cells, Vero expressed Factor IX  
 a-d, n, q, bb, cc, dd, ff = 1; e-h, aa = 1 to 4; ee, j-m, i,  
 o, p, r-u (independently selected) = 0 or 1; v-z, gg = 0.

- ↓
1. sialidase
  2. Galactosyltransferase, UDP-Gal
  3. CMP-SA, ST3Gal3
  4. CMP-SA-PEG, ST3Gal1

a-d, n, q = 1; e-h = 1 to 4;  
 aa, bb, cc, dd, ee, ff, i, r-u (independently selected) =  
 0 or 1; R = PEG;  
 o, v-y, gg = 0;  
 j-m, p, ee (independently selected) = 0 or 1, but when  
 p = 1, z = 1.

FIG. 31D

CHO, BHK, 293 cells, Vero expressed Factor IX  
 a-d, q = 1; e-h = 1 to 4;  
 aa, bb, cc, dd, ee, ff, j-m, i, n, o, p, r-u (independently  
 selected) = 0 or 1;  
 v-z, gg = 0.

- ↓
- CMP-SA-PEG, ST3Gal3

a-d, q = 1; e-h = 1 to 4;  
 aa, bb, cc, dd, ee, ff, i, n, r-u (independently selected)  
 = 0 or 1; R = PEG;  
 o, p, z = 0; j-m, ee, v-y, gg (independently selected) =  
 0 or 1.

FIG. 31E

101/345

CHO, BHK, 293 cells, Vero expressed Factor IX  
 a-d, q = 1; e-h = 1 to 4;  
 aa, bb, cc, dd, ee, ff, j-m, i, n, o, p, r-u (independently  
 selected) = 0 or 1;  
 v-z, gg = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,  
buffer, salt
  2. H<sub>4</sub>N<sub>2</sub>-PEG

a-d, q = 1; e-h = 1 to 4;  
 aa, bb, cc, dd, ee, ff, i, n, r-u (independently selected)  
 = 0 or 1;  
 o, p, z = 0; R = PEG;  
 j-m, ee, v-y, gg (independently selected) = 0 or 1.

FIG. 31F

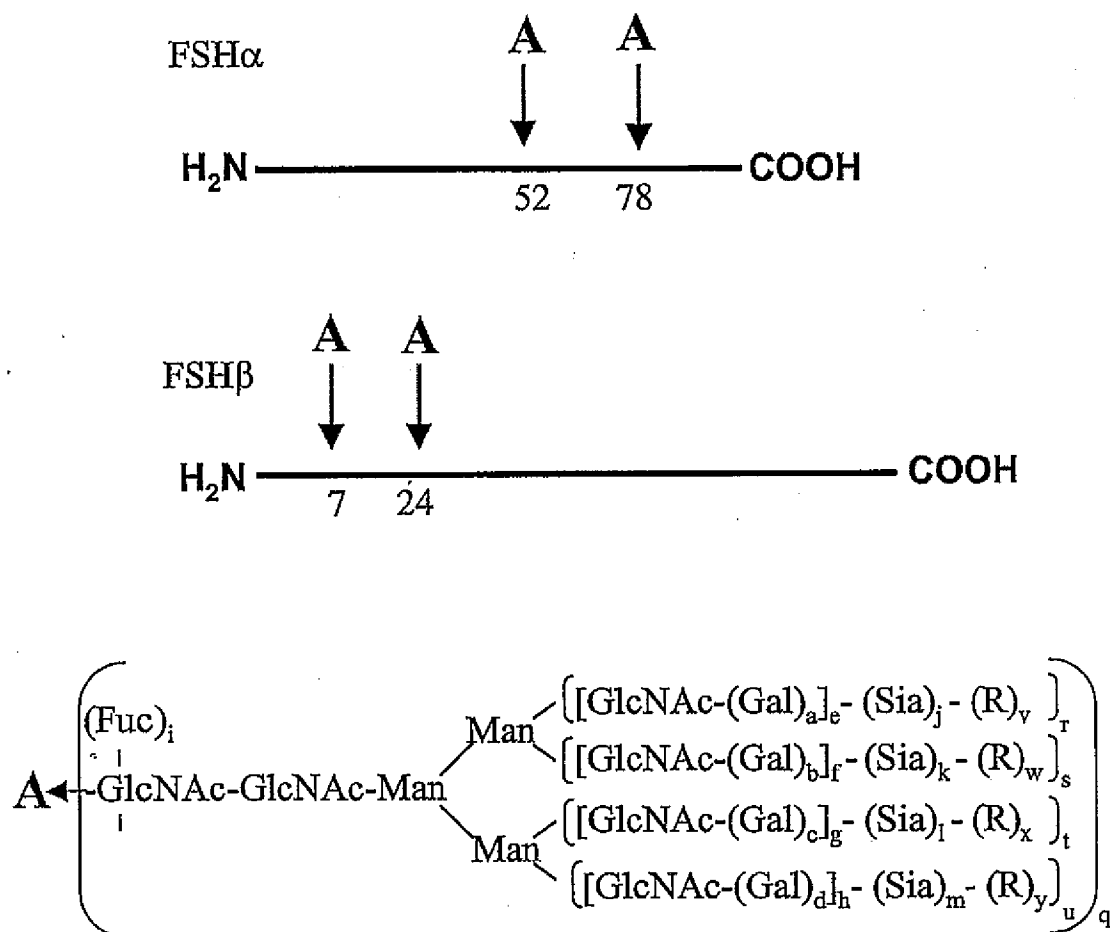
CHO, BHK, 293 cells, Vero expressed Factor IX  
 a-d, n, q, bb, cc, dd, ff = 1;  
 e-h, aa = 1 to 4;  
 ee, j-m, i, o, p, r-u (independently selected) = 0 or 1;  
 v-z, gg = 0.

- ↓
1. CMP-SA-PEG, α2,8-ST

a-d, q = 1; e-h = 1 to 4;  
 aa, bb, cc, dd, ee, ff, i, n, r-u (independently selected)  
 = 0 or 1;  
 o, p, z = 0; R = PEG;  
 j-m, ee (independently selected) = 0 to 2;  
 v-y, gg (independently selected) = 1, when j-m  
 (independently selected) is 2;

FIG. 31G

102/345



a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose.

FIG. 32A

103/345

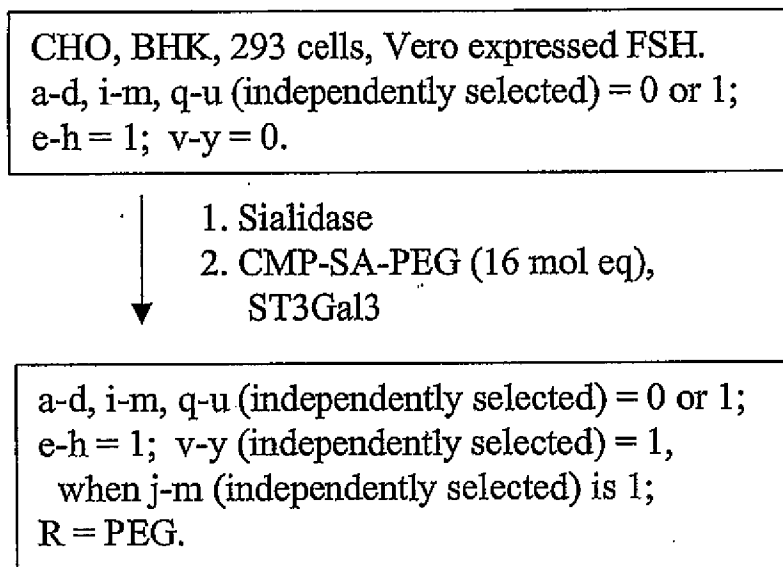


FIG. 32B

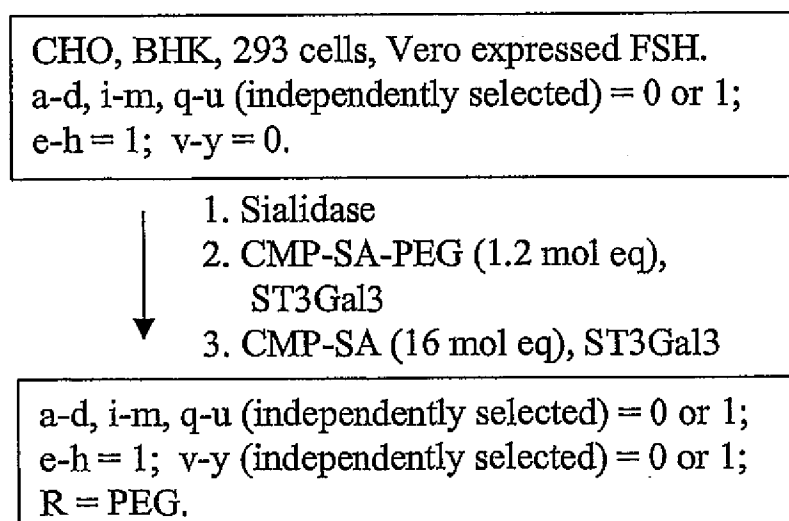


FIG. 32C

104/345

NSO expressed FSH.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2. Galactosyltransferase, UDP-Gal
  - ↓ 3. CMP-SA-PEG, ST3Gal1

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 32D

CHO, BHK, 293 cells, Vero expressed FSH.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3
  - ↓ 3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 32E

105/345

CHO, BHK, 293 cells, Vero expressed FSH.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,  
buffer, salt
  2. H<sub>4</sub>N<sub>2</sub>-PEG

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 32F

CHO, BHK, 293 cells, Vero expressed FSH.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA,  $\alpha$ 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;  
e-h = 1; j-m (independently selected) = 0-20;  
v-y (independently selected) = 0.

FIG. 32G

106/345

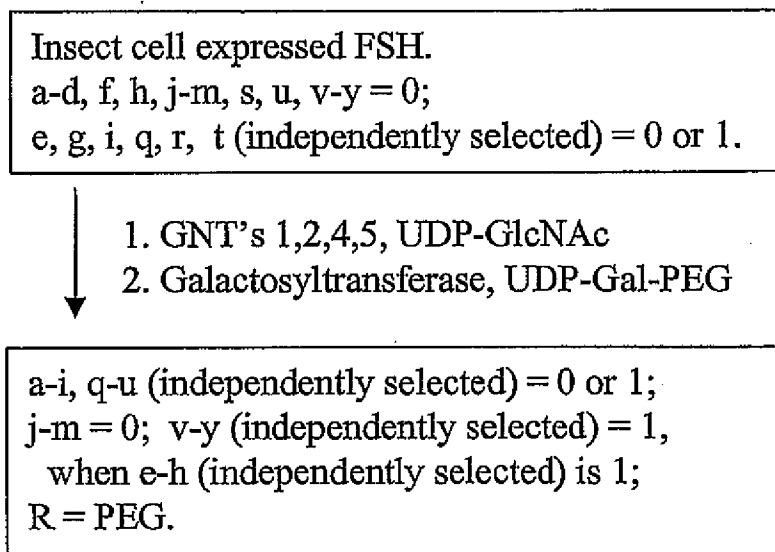


FIG. 32H

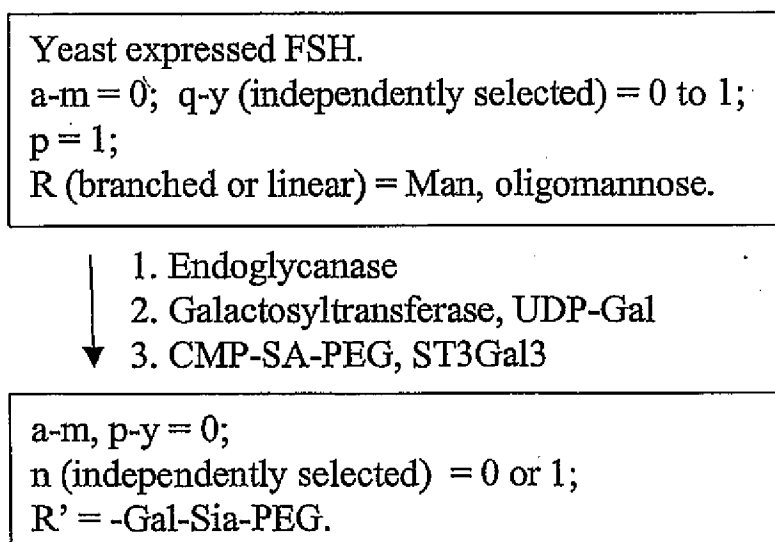


FIG. 32I

107/345

CHO, BHK, 293 cells, Vero expressed FSH.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

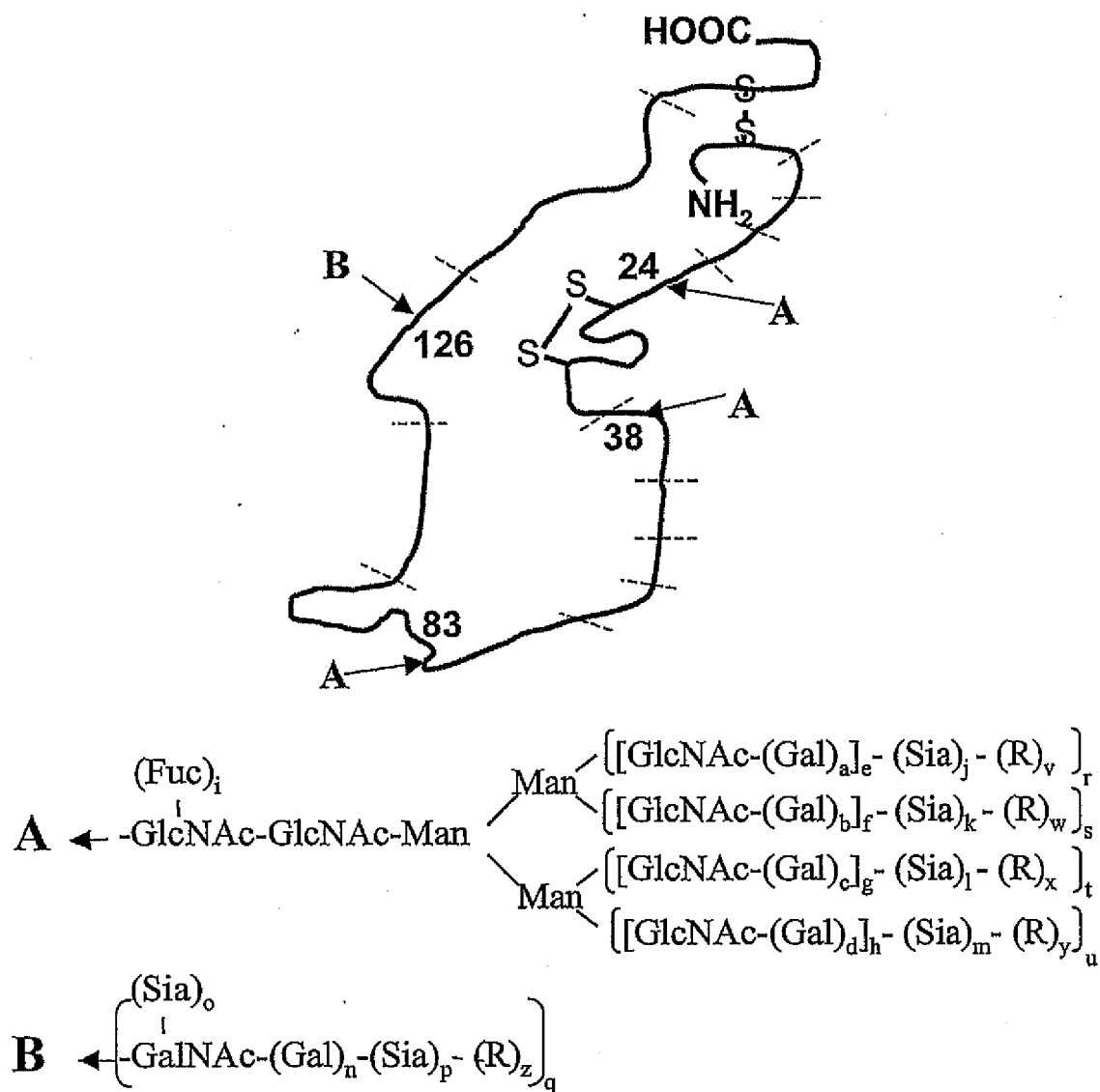
- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
  2. ST3Gal1, desialylated chorionic gonadotrophin (CG) produced in CHO.
  3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;  
p = 1; n = 0;  
v-y (independently selected) = 0 or 1;  
R = linker-CG.

FIG. 32J



108/345



a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

v-z = 0;

R = modifying group, mannose, oligo-mannose.

FIG. 33A

109/345

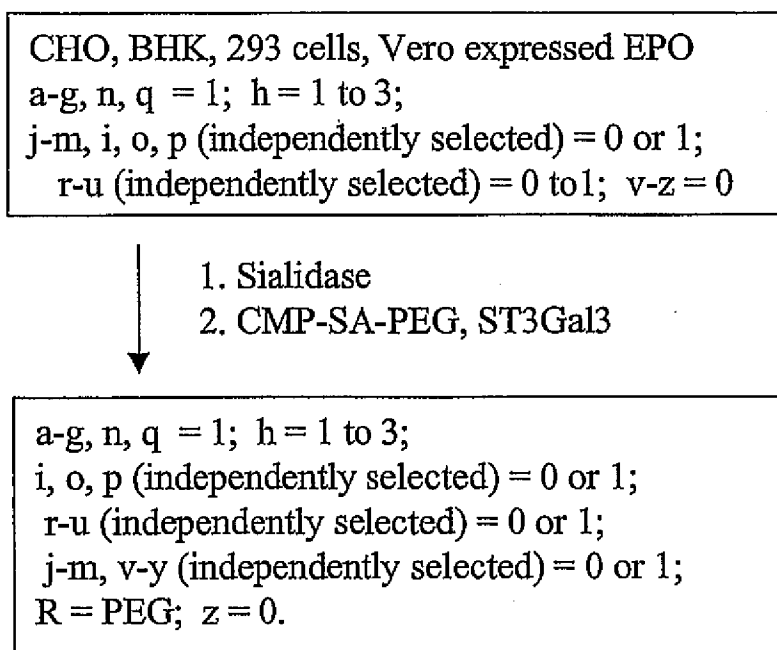


FIG. 33B

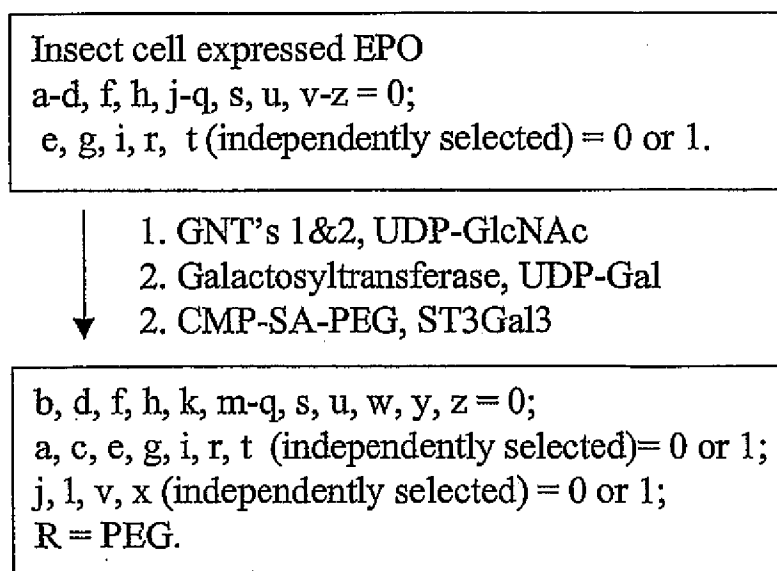


FIG. 33C

110/345

CHO, BHK, 293 cells, Vero expressed EPO  
 a-q, r-u (independently selected) = 0 or 1;  
 v-z = 0.

- ↓
1. sialidase
  2. Galactosyltransferase, UDP-Gal
  3. CMP-SA, ST3Gal3
  - ↓ 4. CMP-SA-PEG, ST3Gal1

a-h, n, q = 1;  
 i-m, o, r-u (independently selected) = 0 or 1;  
 v-y = 0; p, z = 0 or 1; R = PEG.

FIG. 33D

CHO, BHK, 293 cells, Vero expressed EPO  
 a-g, n, q = 1; h = 1 to 3;  
 j-m, i, o, p (independently selected) = 0 or 1;  
 r-u (independently selected) = 0 or 1;  
 v-z = 0

- ↓
1. CMP-SA-PEG, ST3Gal3

a-g, n, q = 1; h = 1 to 3;  
 i, o, p (independently selected) = 0 or 1;  
 r-u (independently selected) = 0 to 1;  
 j-m, v-y (independently selected) = 0 or 1;  
 R = PEG; z = 0.

FIG. 33E

111/345

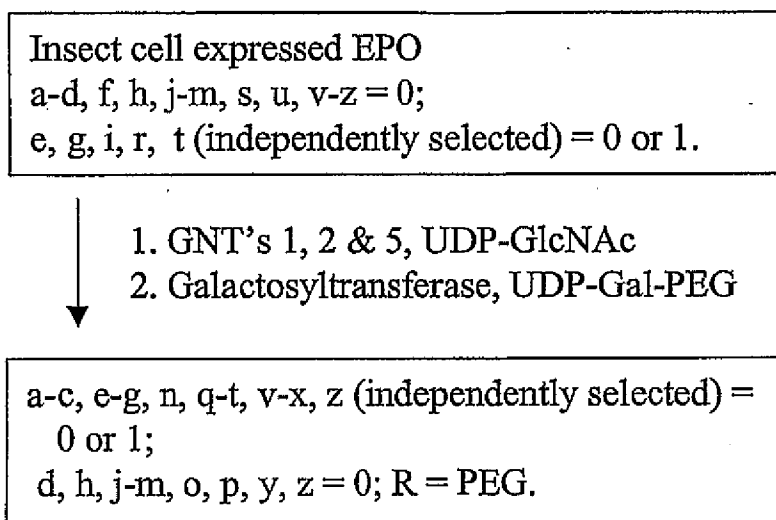


FIG. 33F

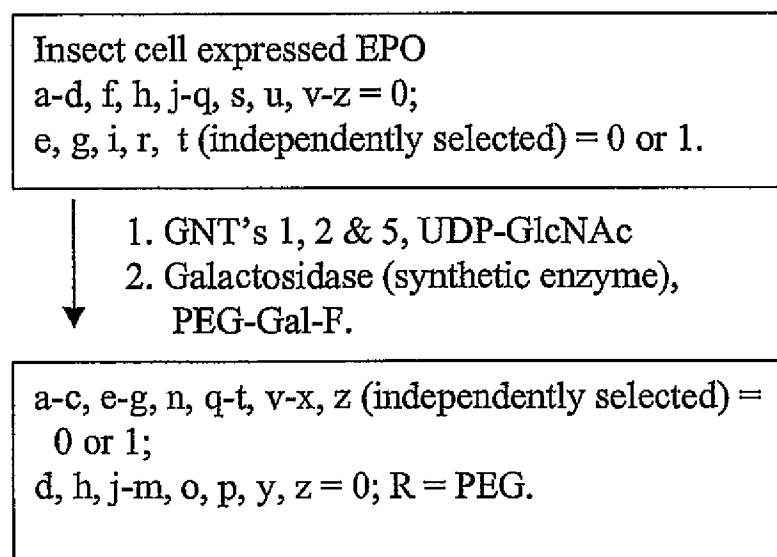


FIG. 33G

112/345

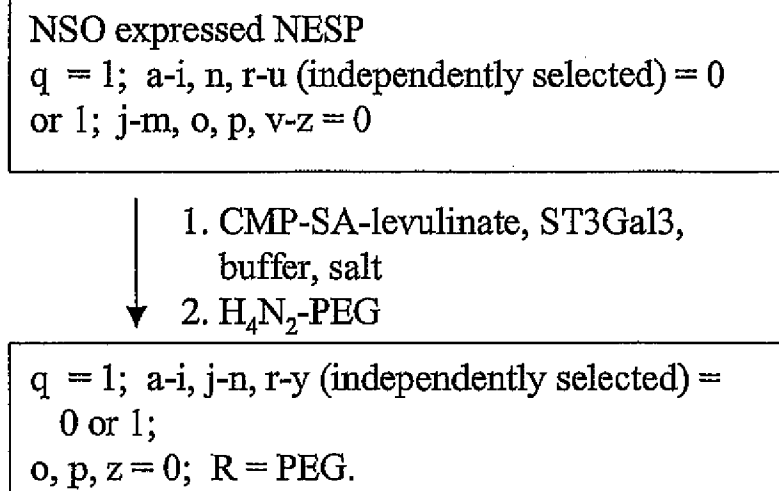


FIG. 33H

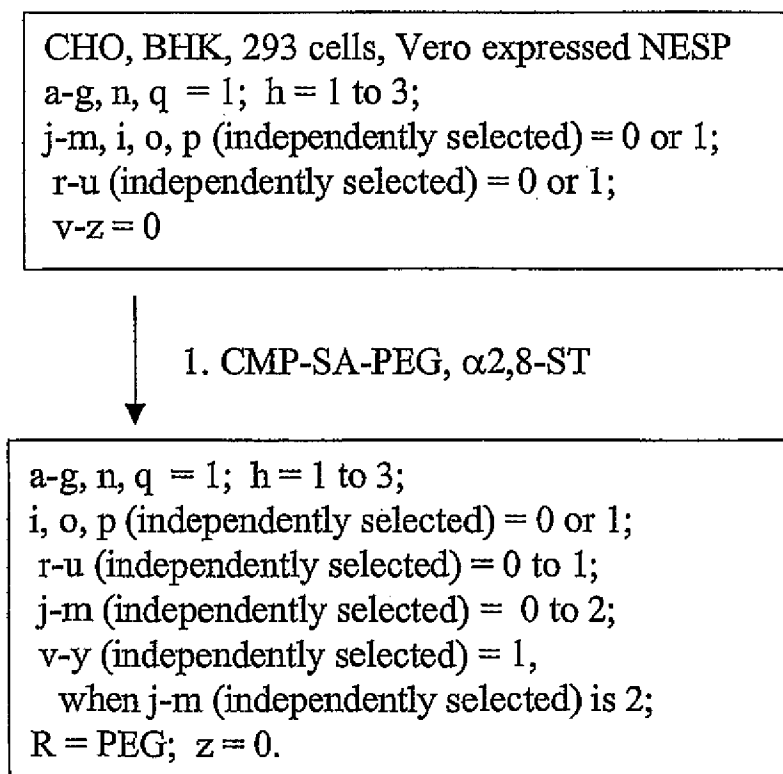


FIG. 33I

113/345

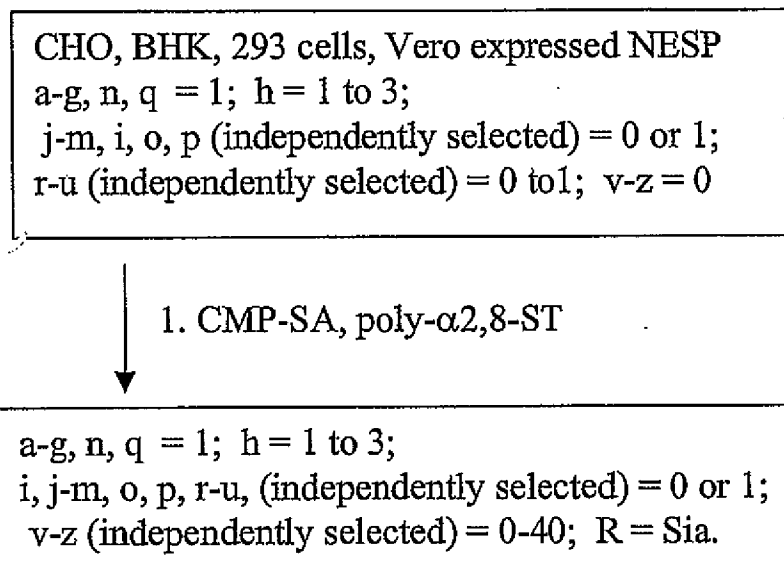
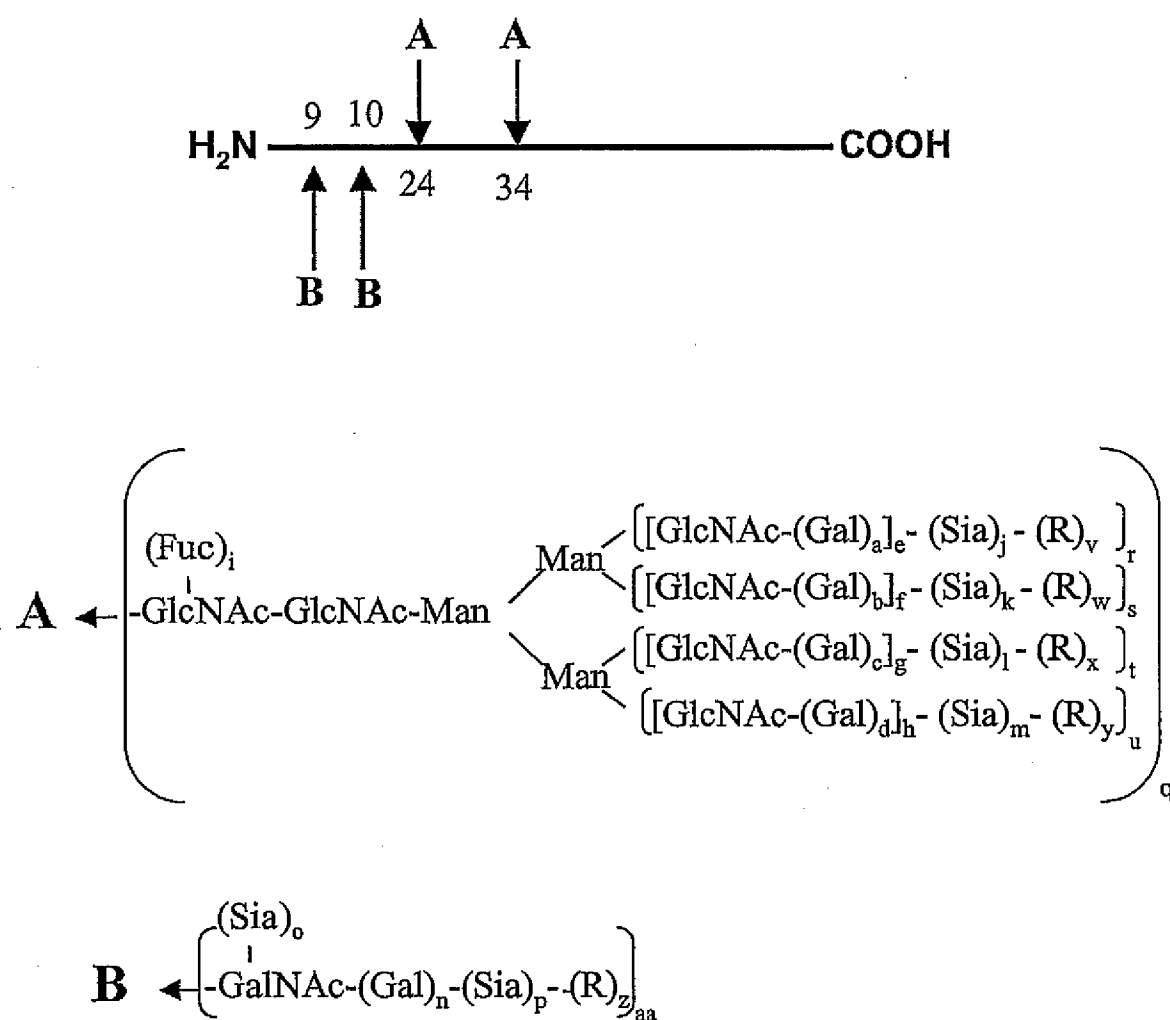


FIG. 33J

114/345



a-d, i, n-u, aa (independently selected) = 0 or 1.  
 e-h (independently selected) = 0 to 6.  
 j-m (independently selected) = 0 to 100.  
 v-y = 0; R = polymer, glycoconjugate.

FIG. 34A

115/345

CHO, BHK, 293 cells, Vero expressed GM-CSF.  
 a-d, i-m, o-u, aa (independently selected) = 0 or 1;  
 n, e-h = 1; v-z = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u, aa (independently selected) = 0 or 1;  
 o, p, z = 0; n, e-h = 1;  
 v-y (independently selected) = 1,  
 when j-m (independently selected) is 1;  
 R = PEG.

FIG. 34B

CHO, BHK, 293 cells, Vero expressed GM-CSF.  
 a-d, i-m, o-u, aa (independently selected) = 0 or 1;  
 n, e-h = 1; v-z = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (1.2 mol eq),  
ST3Gal3
  - ↓ 3. CMP-SA (16 mol eq), ST3Gal3 &  
ST3Gal1

a-d, i-m, p-u, aa (independently selected) = 0 or 1;  
 o, z = 0; n, e-h = 1;  
 v-y (independently selected) = 0 or 1; R = PEG.

FIG. 34C



116/345

NSO expressed GM-CSF.

a-d, i-m, o-u, aa (independently selected) = 0 or 1;

n, e-h = 1; v-z = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2. CMP-SA, ST3Gal3
  2. CMP-SA-PEG, ST3Gal1

a-d, i-m, p-u, z, aa (independently selected) = 0 or 1;

n, e-h = 1; o, v-y = 0; z = 1, when p = 1; R = PEG.

FIG. 34D

CHO, BHK, 293 cells, Vero expressed GM-CSF.

a-d, i-m, o-u, aa (independently selected) = 0 or 1;

n, e-h = 1; v-z = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3
  3. CMP-SA, ST3Gal3

a-d, i-m, q-y, aa (independently selected) = 0 or 1;

o, p, z = 0; n, e-h = 1; R = PEG.

FIG. 34E

117/345

CHO, BHK, 293 cells, Vero expressed GM-CSF.  
a-d, i-m, o-u, aa (independently selected) = 0 or 1;  
n, e-h = 1; v-z = 0.



1. CMP-SA-levulinate, ST3Gal3,  
buffer, salt
2. H<sub>4</sub>N<sub>2</sub>-PEG

a-d, i-m, o-y, aa (independently selected) = 0 or 1;  
z = 0; n, e-h = 1; R = PEG.

FIG. 34F

CHO, BHK, 293 cells, Vero expressed GMCSF.  
a-d, i-m, o-u, aa (independently selected) = 0 or 1;  
n, e-h = 1; v-z = 0.



1. CMP-SA,  $\alpha$ 2,8-ST

a-d, i, o-u, aa (independently selected) = 0 or 1;  
n, e-h = 1; j-m (independently selected) = 0-20;  
v-z (independently selected) = 0.

FIG. 34G



119/345

Insect cell expressed GM-CSF.

a-d, f, h, j-m, o, p, s, u, v-z = 0;

e, g, i, n, q, r, t, aa (independently selected) = 0 or 1.

- ↓
1. GNT's 1,2,4,5, UDP-GlcNAc
  2. Galactosyltransferase, UDP-Gal-PEG

a-i, n, q-u (independently selected) = 0 or 1;

j-m = 0; v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 34I

Yeast expressed GM-CSF.

a-p, z, cc = 0;

q-y, aa (independently selected) = 0 to 1;

bb = 1; R (branched or linear) = Man, oligomannose;

GalNAc = Man.

- ↓
1. Endoglycanase
  2. mannosidase (if aa = 1).
  3. Galactosyltransferase, UDP-Gal-PEG

a-p, r-z, aa, bb = 0;

q, cc (independently selected) = 0 or 1;

R' = -Gal-PEG.

FIG. 34J

120/345

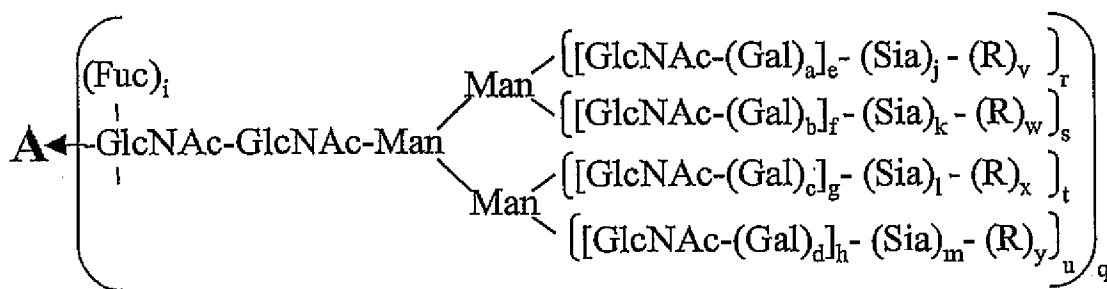
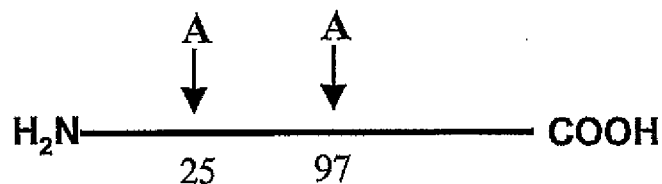
CHO, BHK, 293 cells, Vero expressed GM-CSF.  
a--m, o-u, aa, bb (independently selected) = 0 or 1;  
n, v-z, cc = 0.

- ↓
1. sialidase
  2. CMP-SA, ST3Gal3
  2. CMP-SA-linker-SA-CMP, ST3Gal1
  3. ST3Gal3, transferrin

a--m, p-u, z, aa (independently selected) = 0 or 1;  
o, v-y, cc = 0; bb, n = 1; R = transferrin.

FIG. 34K

121/345



a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 35A

122/345

CHO, BHK, 293 cells, Vero expressed IF-gamma.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 35B

CHO, BHK, 293 cells, Vero expressed IF-gamma.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (1.2 mol eq),  
ST3Gal3
  3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 35C

123/345

NSO expressed Interferon gamma.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2.  $\alpha$ -Galactosyltransferase, UDP-Gal
  - ▼ 3. CMP-SA-PEG, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 35D

CHO, BHK, 293 cells, Vero expressed  
Interferon gamma.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3
  - ▼ 3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 35E



124/345

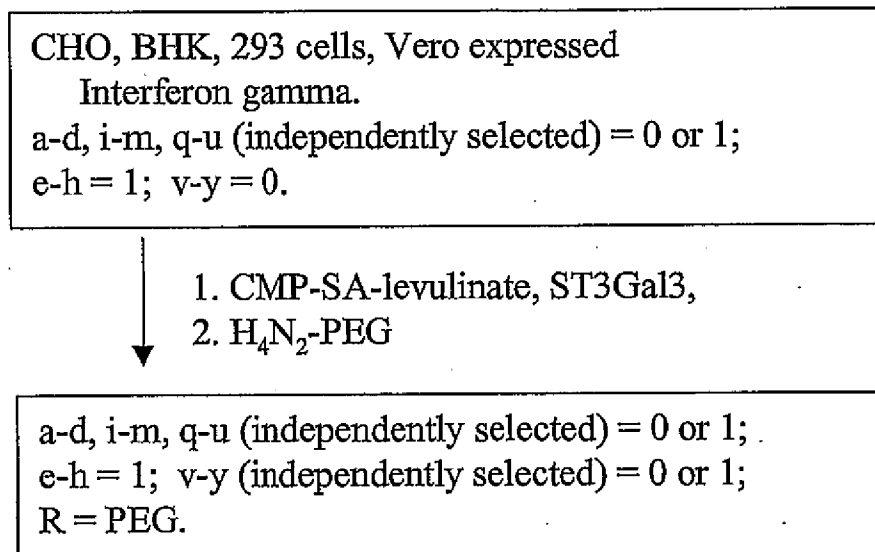


FIG. 35F

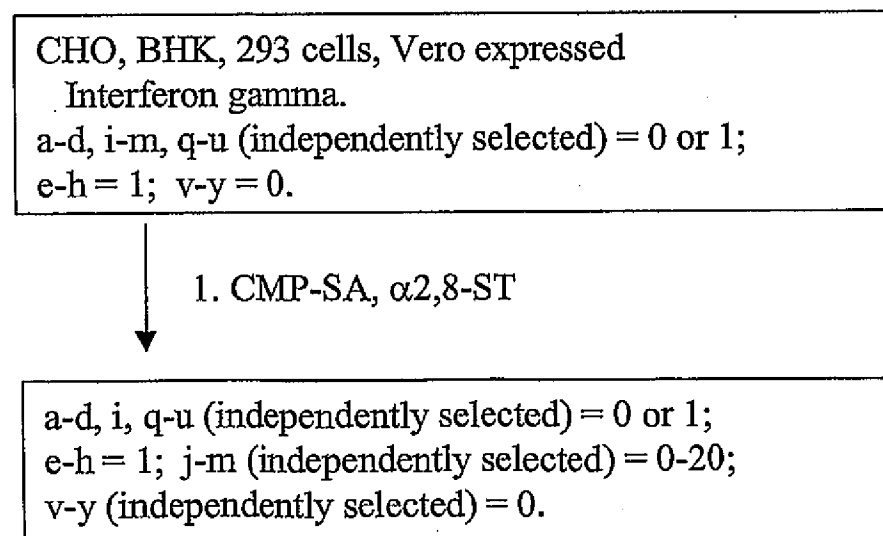
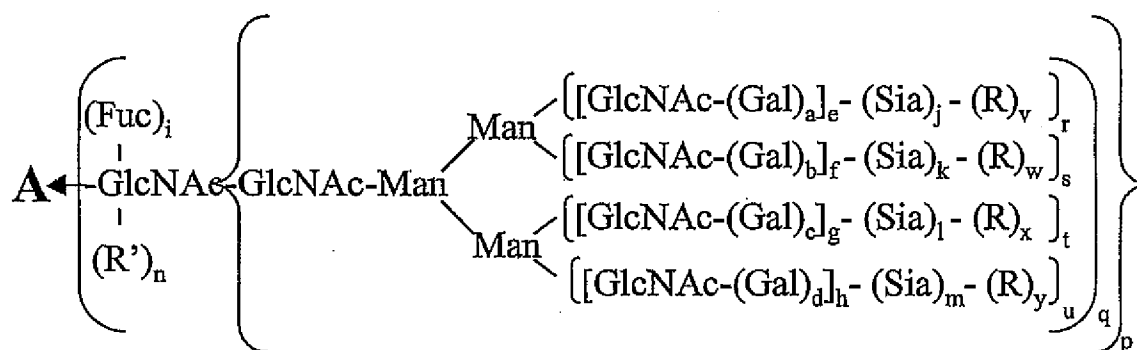
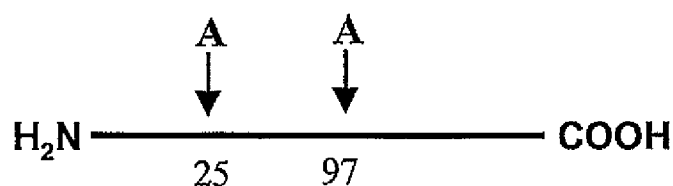


FIG. 35G

125/345



a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,  
glycoconjugate.

FIG. 35H

126/345

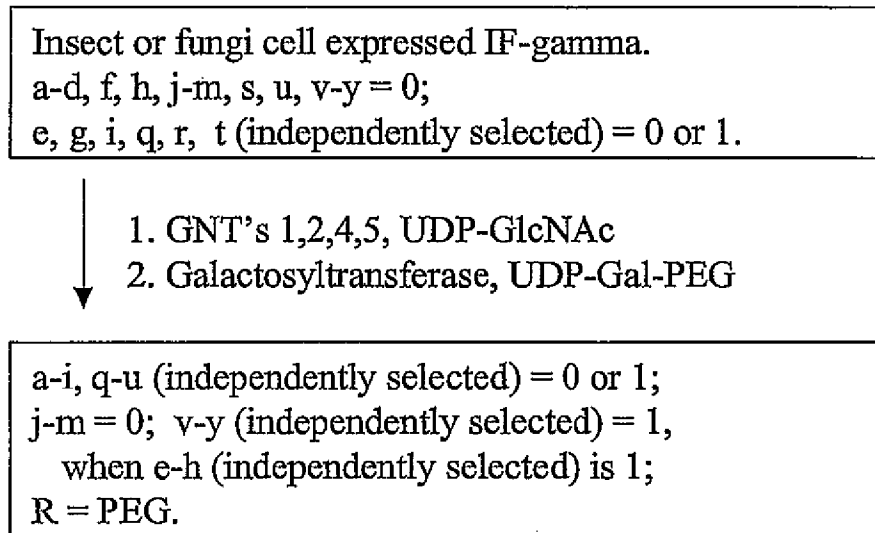


FIG. 35I

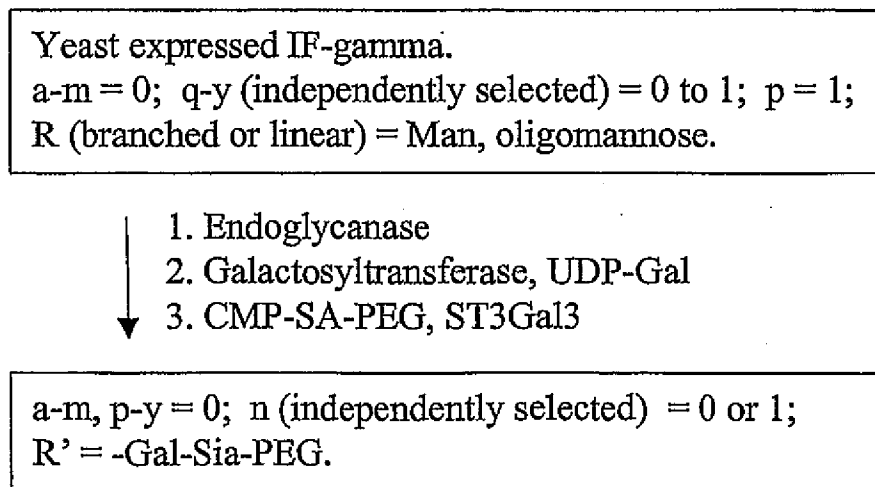


FIG. 35J

127/345

CHO, BHK, 293 cells, Vero expressed IF-gamma.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP, ST3Gal3
  2. Galactosyltransferase, transferrin treated with endoglycanase.

a-m, q-u (independently selected) = 0 or 1;  
p = 1; n = 0;  
v-y (independently selected) = 0 or 1;  
R = linker-transferrin.

FIG. 35K

CHO, BHK, 293 cells, Vero expressed  
Interferon gamma.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h, p = 1; n, v-y = 0.

- ↓
1. CMP-SA-PEG,  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h, p = 1;  
n, v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 35L

128/345

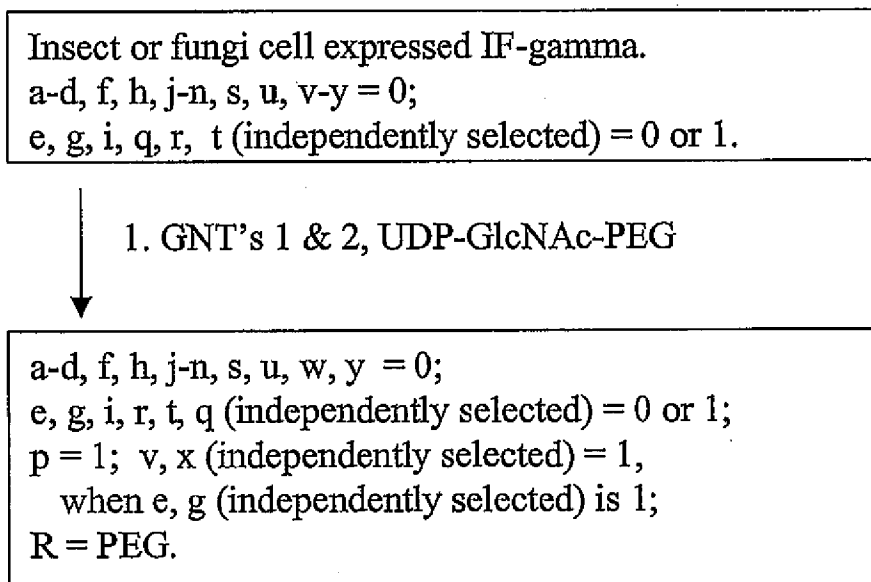


FIG. 35M

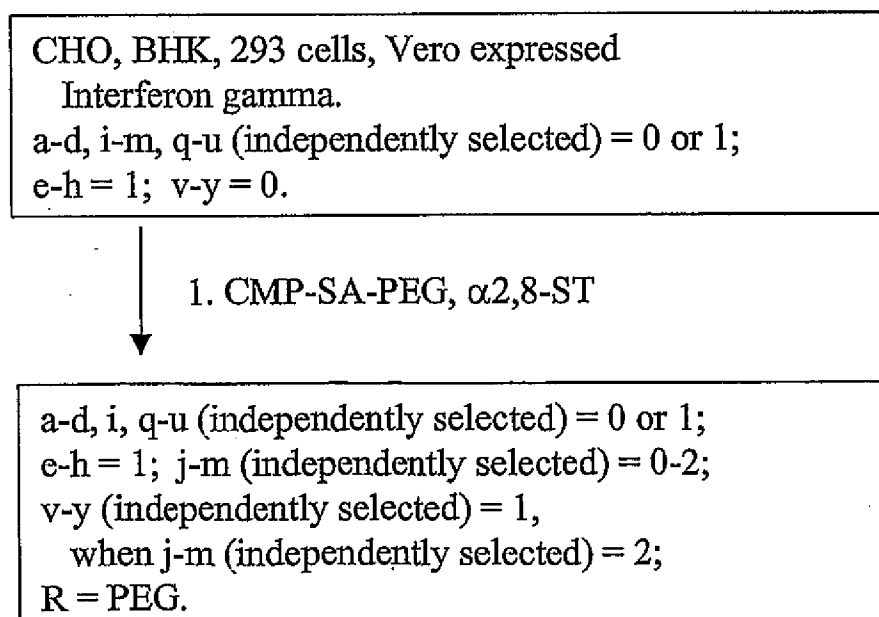
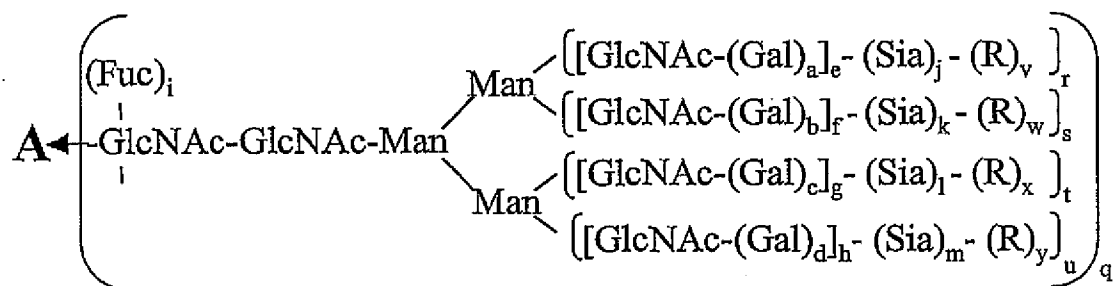
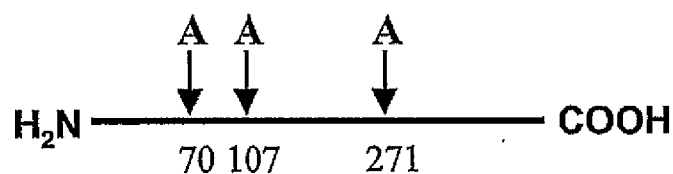


FIG. 35N

129/345



a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 36A

130/345

CHO, BHK, 293 cells, Vero or transgenic animal  
expressed  $\alpha_1$  antitrypsin.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 36B

CHO, BHK, 293 cells, Vero or transgenic  
animal expressed  $\alpha_1$  antitrypsin.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (1.2 mol eq),  
ST3Gal3
  3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 36C

131/345

NSO expressed  $\alpha_1$ -antitrypsin.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2.  $\alpha$ -Galactosyltransferase, UDP-Gal
  3. CMP-SA-PEG, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1;

v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 36D

CHO, BHK, 293 cells, Vero or transgenic animal  
expressed alpha-1 antitrypsin.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3
  3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 36E



132/345

CHO, BHK, 293 cells, Vero or transgenic animal  
expressed  $\alpha_1$ -antitrypsin.

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,  
buffer, salt
  2.  $H_4N_2$ -PEG

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 36F

CHO, BHK, 293 cells, Vero expressed  $\alpha_1$ -antitrypsin.

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA,  $\alpha 2,8$ -ST

a-d, i, q-u (independently selected) = 0 or 1; e-h = 1;  
j-m (independently selected) = 0-20;  
v-y (independently selected) = 0.

FIG. 36G

133/345

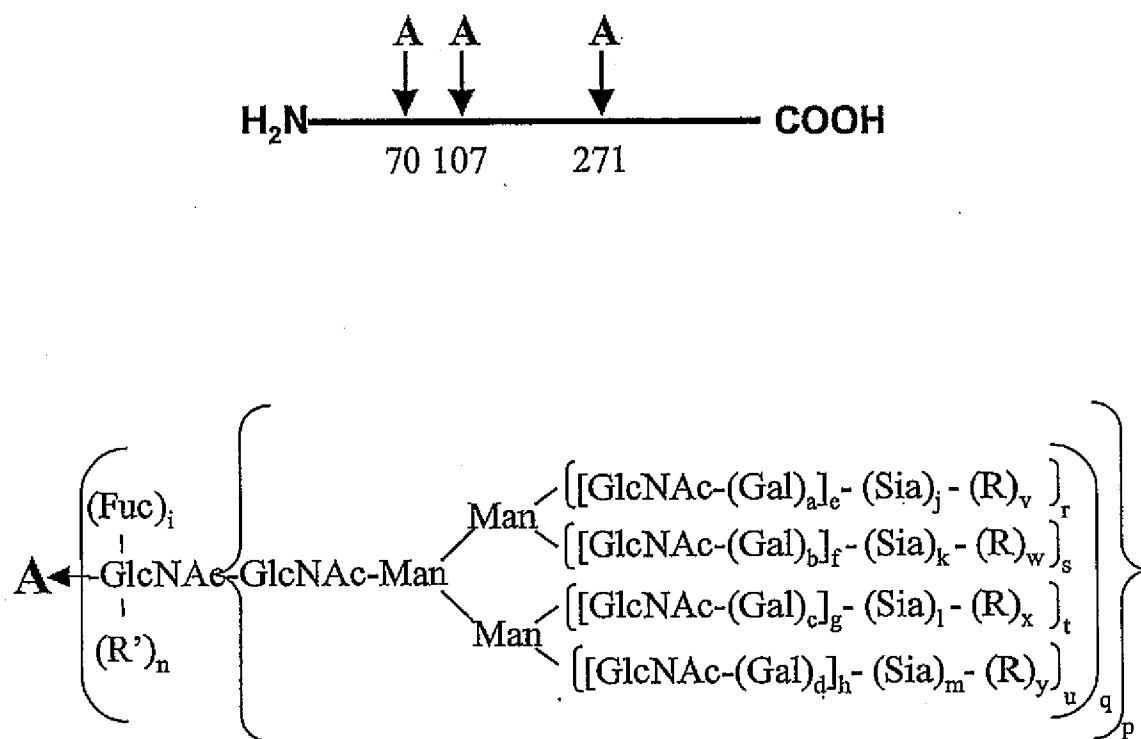


FIG. 36H

134/345

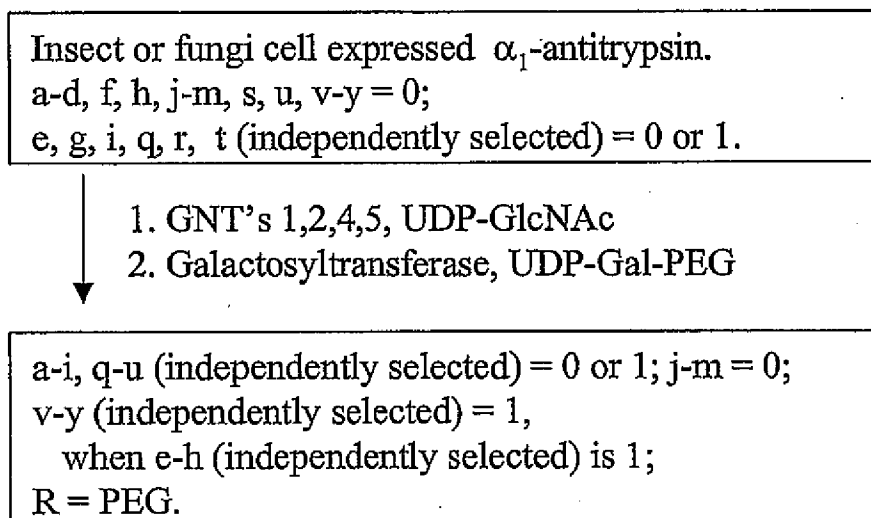


FIG. 36I

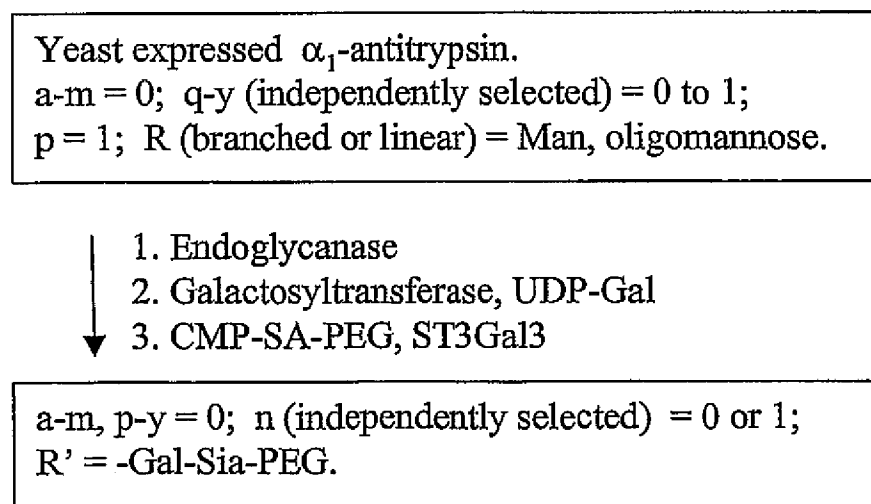


FIG. 36J

135/345

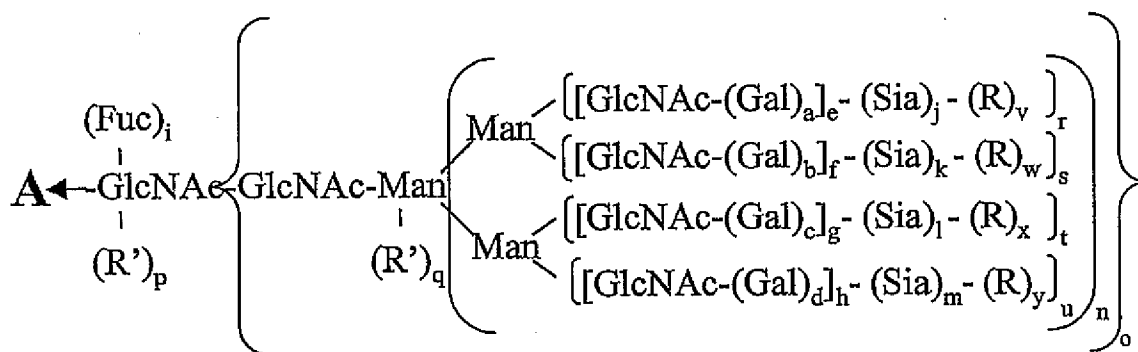
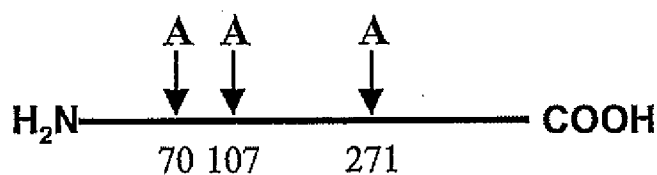
CHO, BHK, 293 cells, Vero expressed  $\alpha_1$ -antitrypsin.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP,  
ST3Gal3
  2. Galactosyltransferase, transferrin treated  
with endoglycanase

a-m, q-u (independently selected) = 0 or 1;  
p = 1; n = 0;  
v-y (independently selected) = 0 or 1;  
R = linker-transferrin.

FIG. 36K

136/345



a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer;

R', R'' (independently selected) = sugar, glycoconjugate.

FIG. 36L

137/345

Yeast expressed alpha-1 antitrypsin.

a-h, i-m, p, q = 0;

R (independently selected) = mannose, oligomannose, polymannose;

r-u, v-y (independently selected) = 0 or 1; n, o = 1.

- ↓ 1. endoglycanase  
 ↓ 2. Galactosyltransferase, UDP-Gal-PEG

a-h, i-o, q, r-u, v-y = 0; p = 1.

R'' = Gal-PEG.

FIG. 36M

Plant expressed alpha-1 antitrypsin.

a-d, f, h, j-m, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1;

n=1; R' = xylose

- ↓ 1. hexosaminidase,  
 ↓ 2. alpha mannosidase and xylosidase  
 ↓ 3. GlcNAc transferase, UDP-GlcNAc-PEG

a-d, f, h, j-n, s, u, v-y = 0;

e, g, i, r, t (independently selected) = 0;

q = 1; R' = GlcNAc-PEG.

FIG. 36N

138/345

CHO, BHK, 293 cells, Vero, transgenic animal  
expressed  $\alpha_1$  antitrypsin.  
a-h, i-o, r-u (independently selected) = 0 or 1;  
p, q, v-y = 0.

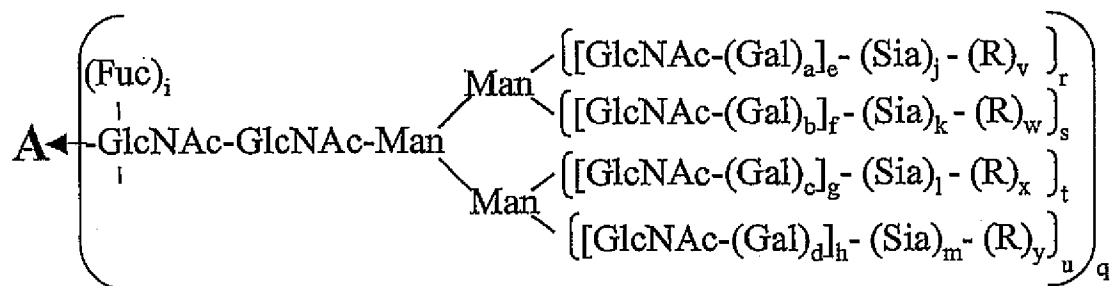
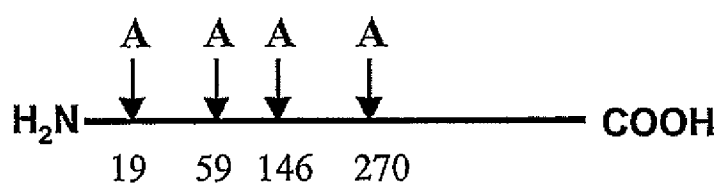


1. CMP-SA-PEG,  
ST3Gal3

a-h, i-o, r-u (independently selected) = 0 or 1;  
p, q = 0; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 360

139/345



a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 37A



140/345

CHO, BHK, 293 cells, Vero expressed Cerezyme  
 a-d, i-m, q-u (independently selected) = 0 or 1;  
 e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
 e-h = 1; v-y (independently selected) = 1,  
 when j-m (independently selected) is 1;  
 R = PEG.

FIG. 37B

CHO, BHK, 293 cells, Vero expressed Cerezyme.  
 a-d, i-m, q-u (independently selected) = 0 or 1;  
 e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-M-6-P (1.2 mol eq),  
ST3Gal3
  3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
 e-h = 1; v-y (independently selected) = 0 or 1;  
 R = mannose-6-phosphate

FIG. 37C

141/345

NSO expressed Cerezyme.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

1. Sialidase and  $\alpha$ -galactosidase

2.  $\alpha$ -Galactosyltransferase, UDP-Gal

↓ 3. CMP-SA-M-6-P, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = mannose-6 phosphate

FIG. 37D

CHO, BHK, 293 cells, Vero expressed Cerezyme.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0.

1. Sialidase

2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

↓ 3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 0 or 1;

R = Mannose-6-phosphate

FIG. 37E

142/345

CHO, BHK, 293 cells, Vero expressed Cerezyme.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,  
buffer, salt.
  2. H<sub>4</sub>N<sub>2</sub>-spacer-M-6-P or clustered M-6-P

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = M-6-P or clustered M-6-P

FIG. 37F

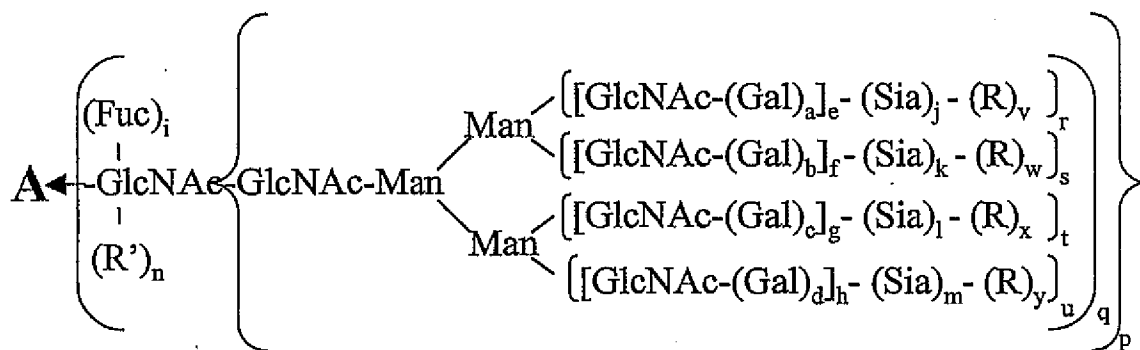
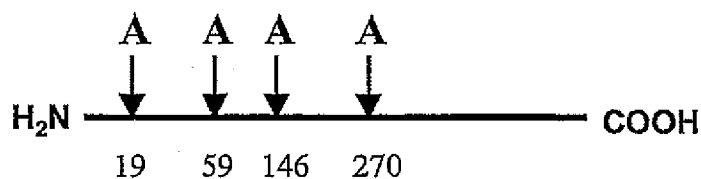
CHO, BHK, 293 cells, Vero expressed Cerezyme.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA,  $\alpha$ 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;  
e-h = 1; j-m (independently selected) = 0-20;  
v-y (independently selected) = 0.

FIG. 37G

143/345



a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,  
glycoconjugate.

FIG. 37H

144/345

Insect cell expressed Cerezyme.

a-d, f, h, j-m, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1;

j-m = 0;

v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 37I

Yeast expressed Cerezyme.

a-m = 0; q-y (independently selected) = 0 to 1;

p = 1; R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal

3. CMP-SA-PEG, ST3Gal3

a-m, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-Sia-PEG.

FIG. 37J

145/345

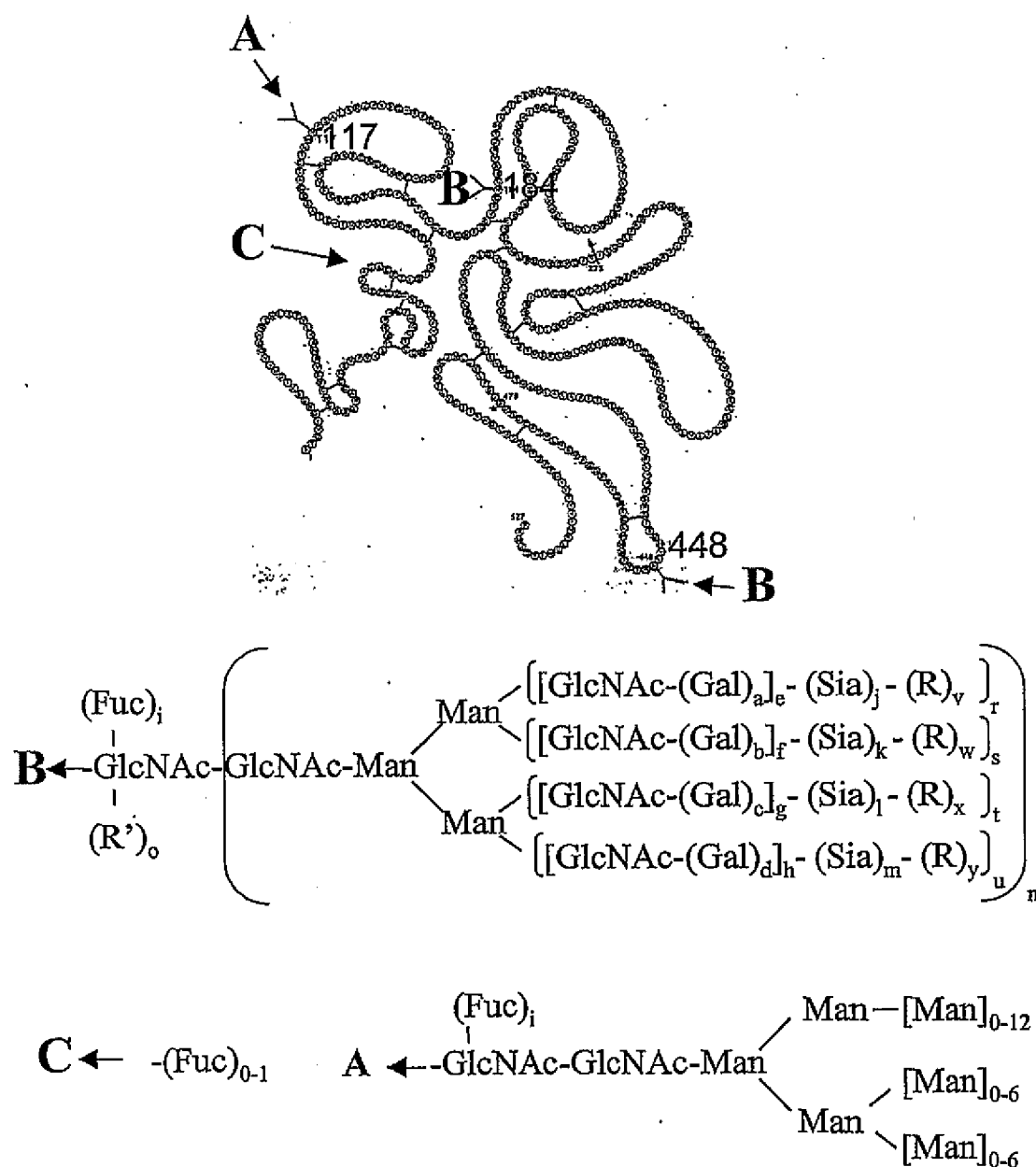
CHO, BHK, 293 cells, Vero expressed Cerezyme.  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP,  
ST3Gal3
  2. ST3Gal3, desialylated transferrin.
  3. CMP-SA, ST3Gal3

a-m, q-u (independently selected) = 0 or 1;  
p = 1; n = 0; v-y (independently selected) = 0 or 1;  
R = linker-transferrin.

FIG. 37K

146/345



a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer; R' = sugar, glycoconjugate.

FIG. 38A

147/345

CHO, BHK, 293 cells, Vero expressed tPA

a-g, n = 1; h = 1 to 3;

j-m, i, (independently selected) = 0 or 1;

r-u (independently selected) = 0 to 1; o, v-y = 0.

1. Mannosidase(s), sialidase
2. GNT1,2 (4 and/or 5) UDP-GlcNAc
3. Gal transferase, UDP-Gal
4. CMP-SA-PEG, ST3Gal3

A = B; a-g, n = 1; h = 1 to 3;

i, r-u (independently selected) = 0 or 1;

o = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG

FIG. 38B

Insect or fungi cell expressed tPA

A = B; a-d, f, h, j-o, s, u, v-y = 0;

e, g, i, n, r, t (independently selected) = 0 or 1.

1. GNT's 1&2, UDP-GlcNAc
2. Galactosyltransferase, UDP-Gal
3. CMP-SA-PEG, ST3Gal3

A = B; b, d, f, h, k, m, o, s, u, w, y = 0;

a, c, e, g, i, r, t (independently selected) = 0 or 1;

n = 1; j, l, v, x (independently selected) = 0 or 1;

R = PEG.

FIG. 38C



148/345

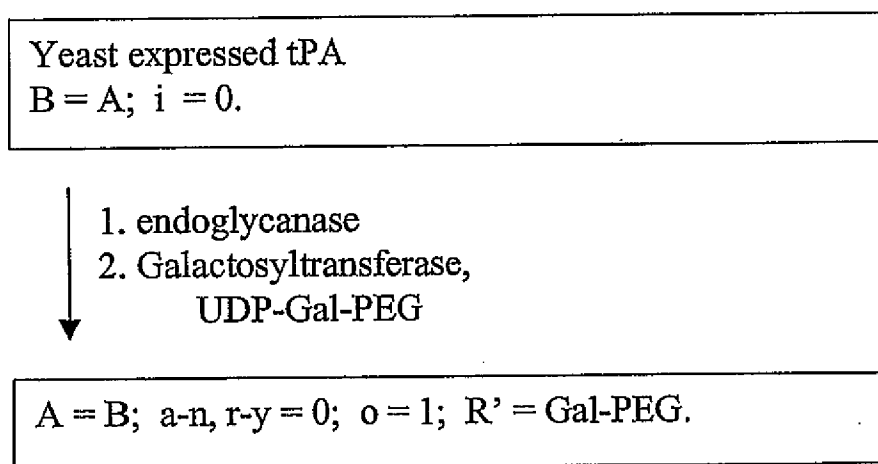


FIG. 38D

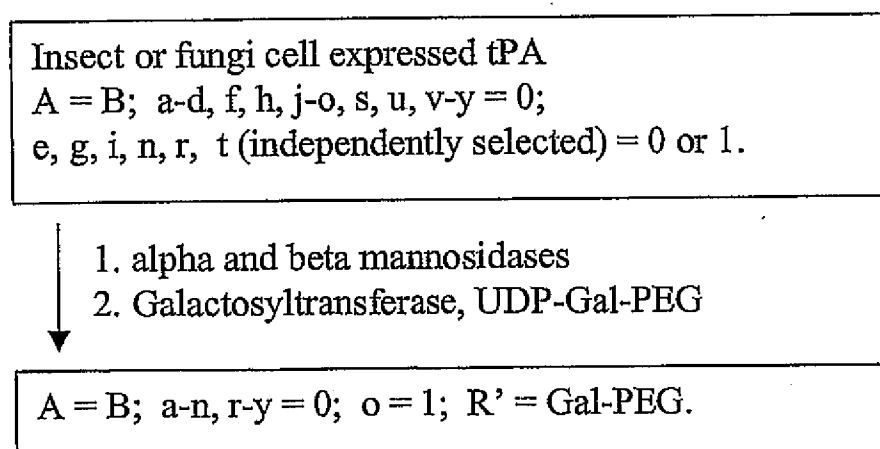


FIG. 38E

149/345

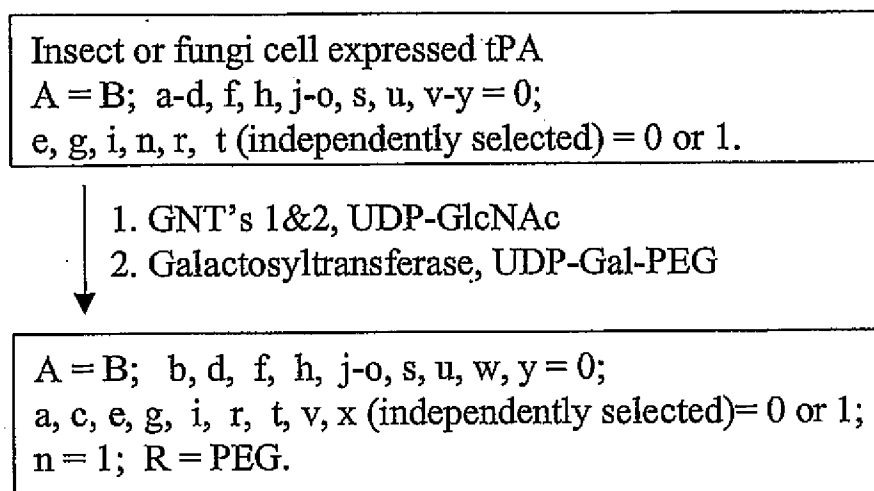


FIG. 38F

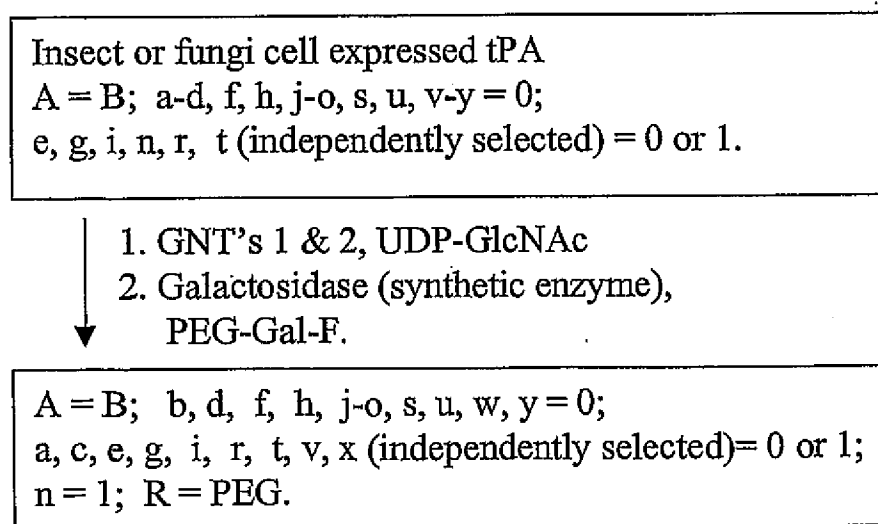
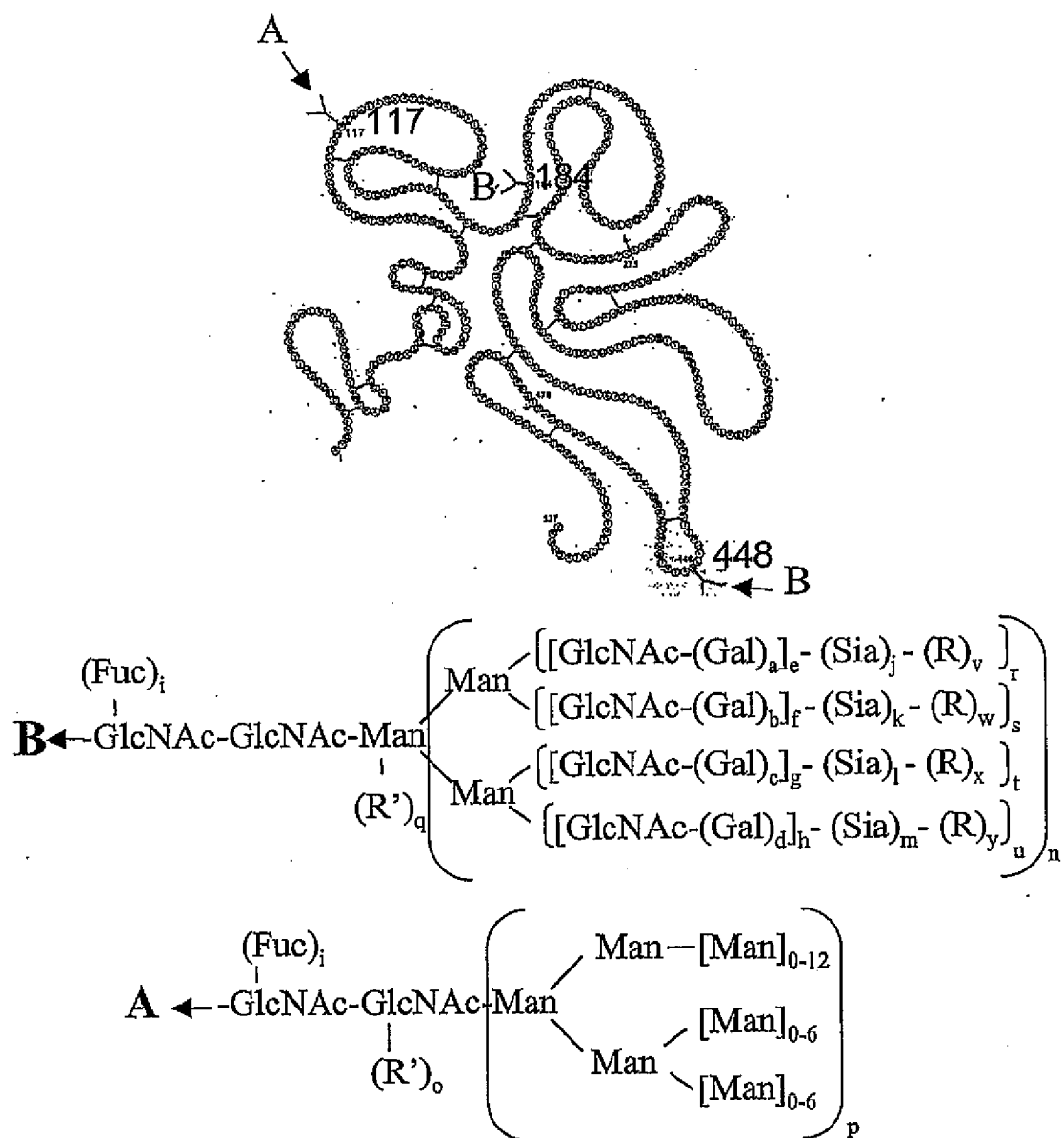


FIG. 38G

150/345



$a-d, i, n-u$  (independently selected) = 0 or 1.  
 $e-h$  (independently selected) = 0 to 4.  
 $j-m$  (independently selected) = 0 to 20.  
 $R$  = polymer;  $R'$  = sugar, glycoconjugate.

FIG. 38H

151/345

NSO expressed tPA

A = B; a-m, r-u (independently selected) = 0 or 1;  
n = 1; o, p, q, v-y = 0

- ↓
1. sialidase, alpha-galactosidase
  2. CMP-SA-levulinate, ST3Gal3,
  3. H<sub>4</sub>N<sub>2</sub>-PEG

A = B; a-m, r-y (independently selected) = 0 or 1;  
n = 1; o, p, q = 0;  
v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 38I

CHO, BHK, 293 cells, Vero expressed tPA

a-g, n, p = 1; h = 1 to 3;  
j-m, i, (independently selected) = 0 or 1;  
r-u (independently selected) = 0 to 1; q, o, v-y = 0.

- ↓
1. alpha and beta Mannosidases
  2. CMP-SA, ST3Gal3
  3. Galactosyltransferase, UDP-Gal-PEG

a-g, n = 1; h = 1 to 3;  
i, r-u (independently selected) = 0 or 1; o = 1;  
q, p, v-y = 0; j-m (independently selected) = 0 or 1;  
R' = Gal-PEG

FIG. 38J

152/345

Plant expressed tPA

A = B; a-d, f, h, j- m, s, u , v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1;

n=1; R' = xylose

- ↓
1. hexosaminidase,
  2. alpha mannosidase and  
xylosidase
  3. GlcNAc transferase, UDP-  
GlcNAc-PEG

A = B; a-d, f, h, j-n, s, u , v-y = 0;

e, g, i, r, t (independently selected) = 0;

q = 1; R' = GlcNAc-PEG.

FIG. 38K



154/345

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 1,  
when j-m (independently selected) is 1;  
R = PEG.

FIG. 38M

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (1.2 mol eq),  
ST3Gal3
  3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 38N

155/345

NSO expressed TNK tPA

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and  $\alpha$ -galactosidase
  2. Galactosyltransferase, UDP-Gal
  - ▼ 3. CMP-SA-PEG, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 380





157/345

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. Sialidase
  2. CMP-SA-PEG (16 mol eq),  
ST3Gal3
  3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 38Q

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,  
buffer, salt
  2.  $H_4N_2$ -PEG

a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y (independently selected) = 0 or 1;  
R = PEG.

FIG. 38R

158/345

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

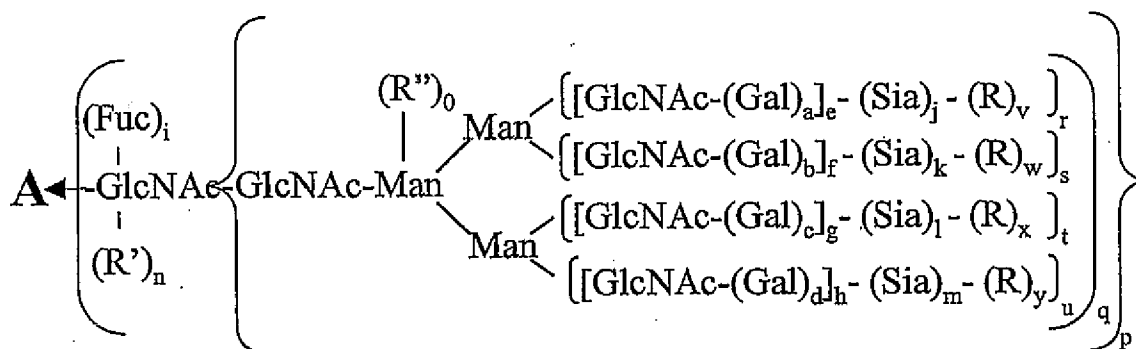
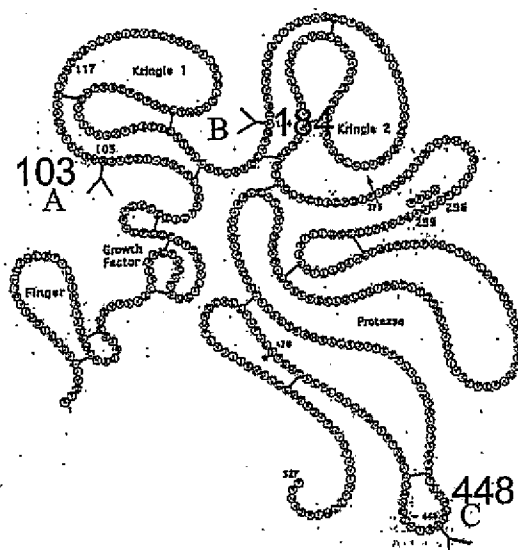


1. CMP-SA,  $\alpha$ 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;  
e-h = 1; j-m (independently selected) = 0-20;  
v-y (independently selected) = 0.

FIG. 38S

159/345



a-d, i, n-y (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group, glycoconjugate.

R'' = glycosyl residue.

FIG. 38T

160/345

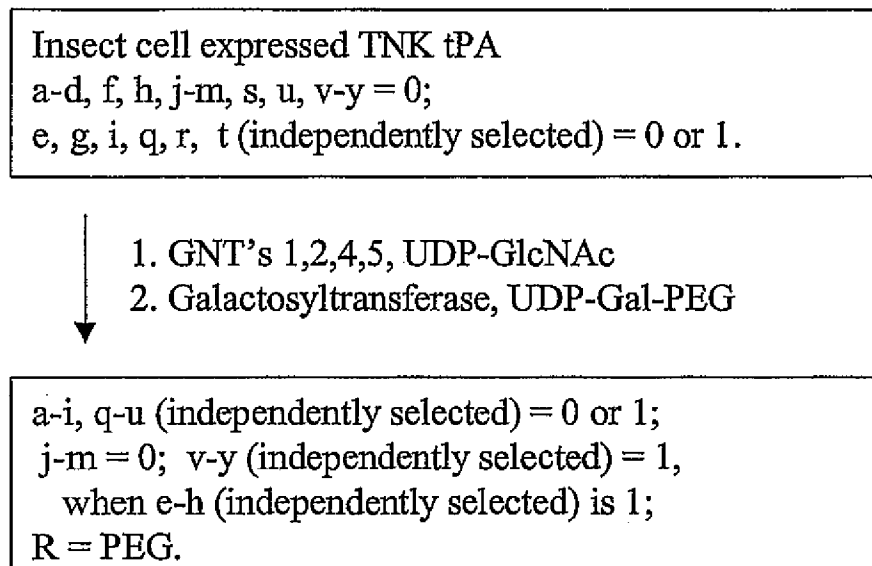


FIG. 38U

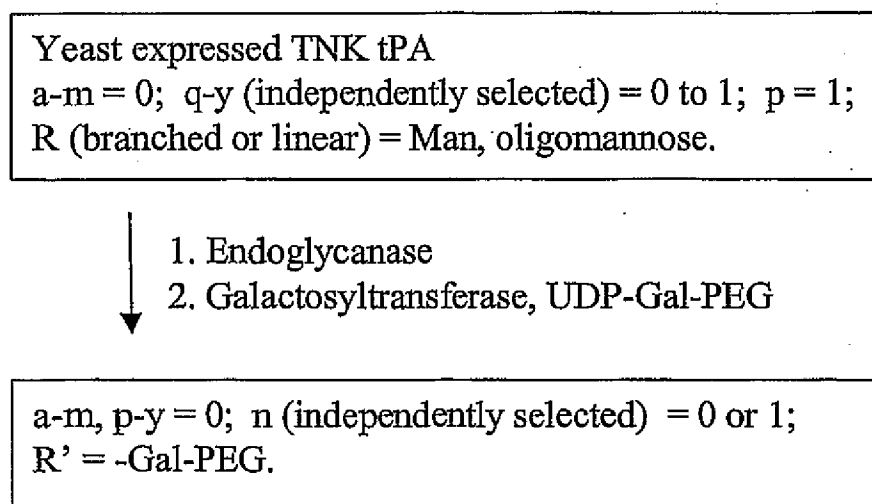


FIG. 38V

161/345

CHO, BHK, 293 cells, Vero expressed TNK tPA  
a-d, i-m, q-u (independently selected) = 0 or 1;  
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP,  
ST3Gal3
  2. Galactosyltransferase, anti-TNF  
IG chimera produced in CHO.

a-m, r-u (independently selected) = 0 or 1; p, q = 1;  
n = 0; v-y (independently selected) = 0 or 1;  
R = linker-anti-TNF IG chimera protein.

FIG. 38W